

Iva Xhimitiku - 35th Cycle

Supervisor: Prof. Gianluca Rossi

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# **Overview of Presentation**

- Steps of research
- Illustration research work till now:
  3D measurement test and application
- Other application test with software implementation
- Further activities
- Conclusion





# **Steps of research**

To get familiar with issues related to 3d shape measurement techniques

Experience in R&D team

 Depth study and application of standard measurement methods

Laboratory experience

• **To develop innovative methods and techniques** *Algorithms, tools and software development* 

### Application on "ground"

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## **3D** measumerement test and application



#### Diagram of data processing









Map of deviation between the raw cloud and the cloud with the application of the smoothing algorithms.

The red areas indicate the maximum deviation, the green areas the deviation established as acceptable.

Intermediate values occupy the colors of the chromatic scale between red and green.

Blue indicates the points that have not changed.

(The lowercase letter refers to the letters shown also in the next table that indicate the type of algorithm applied to the cloud)





Type of noise reduction	Smoothing level	Max distance (mm)	Avarage distance (mm)	Standard Deviation (mm)	Application of different smoothing and iteration levels on the raw cloud; The various parameters indicate the difference of the cloud treated with the raw cloud.		
Free form	1	1	0,119	0,157	а		
Free form	2	1	0,182	0,236	b	Cloud IN Shape rich in details N O Free form	
Free form	3	1	0,260	0,328	С		
Free form	4	1	0,343	0,400	d		
Aggressive	1	1	0,025	0,038	е		
Aggressive	2	1	0,041	0,062	f		
Aggressive	3	1	0,064	0,095	g		
Aggressive	4	1	0,120	0,169	h		
Conservative	1	1	0,015	0,022	i		
Conservative	2	1	0,024	0,036	I		
Conservative	3	1	0,038	0,057	m		
Conservative	4	1	0,074	0,107	n		









Development of non contact measurement techniques for 3D shape analysis





# APPLICATION TEST





### From scanning to 3D printing: Resolving the alignment problems of scanned data







### Scanning $\rightarrow$ Cleaning











FALEGNAMERIA Semilavorati in legno - Imballaggi





Structured light scanner Go! Scan 50 by Creaform



Photogrammetry Canon Eos 7D

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### **Cloud comparison**







3D Deviation Max +/-: 132,126/-537,162 mm Min +/-: 13,118/-10,124 mm Standard Deviation: 16,326 mm





ideas & research hub





### Export $\rightarrow$ 3D Printing

3D Deviation Max +/-: 6,099/-5,44 mm Min +/-: 0,691/-0,563 mm Standard Deviation : 1,275 mm















### Evaluation of shape of small 3D printed object using photogrammetry: Automatic mask generation

**Acquisition** Mask Masking by color 





#### Setup



#### **Printed object**

**Reconstructed object** 





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### Selection of Appropriate Number of Images for 3D Plant reconstruction $\Delta x_{max} = \frac{1}{f_{l}} \frac{Z_{max}}{Z_{min}}$

 $\mathbf{A}_{Z_{min}}$ 

Plant

 $Z_{max}$ 



Results of experiments:

- Plant 3D reconstruction is feasible with a low budget
- The appropriate number of images were selected and used for reconstruction of an entire 3D model with limited images: less computation time to process few images.
- Automatic mask generation.

This 3D reconstruction system is gives a cost-effective and efficient platform for noninvasive plant phenotyping, containing informations such as, fruit volume, leaf angles, leaf area index, which are important for assessing the stress and growth on plant features.

 $f_{nyq} = \frac{L}{2\Delta x_{max}}$ 

 $L = \frac{2 \times Z_{max} Z_{min}}{Z_{max} + Z_{min}}$ 

 $N_A = \frac{\omega L}{\Lambda r_{max}}$ 





# Conclusion

 Bibliographic study on 3D scanning techniques for shape measurement

Experience in R&D team, scan techniques

- **To get familiar with 3d shape measurement techniques** *Test procedures, issues*
- Application of measurement methods at some test case Laboratory experience: tests on the ground





# FURTHER ACTIVITIES





# Next steps and further activities

- Innovative measurement chain (Also using GPS, gimbal, drones)
- Definition of new measurement procedures
- Definition of calibration procedures
- Software development

# **Thanks for the attention**



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