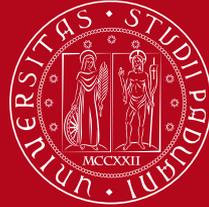


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Simulation of damage propagation in materials and structures by using peridynamics

Greta Ongaro - 34th Cycle

Supervisor: Prof. Ugo Galvanetto
Co-Supervisor: Prof. Mirco Zaccariotto

Request of admission to the thesis evaluation procedure - December 15th, 2021

- ❖ **Research background**
- ❖ **Project objectives**
- ❖ **Work methodologies and tools**
 - ❖ Peridynamic theory
 - ❖ Classical continuum mechanics-peridynamics coupling strategy
- ❖ **Tasks completed throughout the three years of the PhD Course**
- ❖ **Study of the in-house CCM-PD coupling software**
- ❖ **Modelling of high specific stiffness materials properties**
- ❖ **Final remarks and possible future developments**
- ❖ **List of publications**

Need to develop lighter and more efficient components for aircraft structures



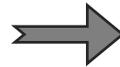
Composite and nanocomposite materials



They exhibit enhanced mechanical, thermal, and barrier properties

BENEFITS: Reduction of airplane mass and fuel consumption, downturn in costs and in carbon emissions

MAIN PROBLEM: Unavoidable presence of cracks in aeronautical and aerospace structures



MAJOR CHALLENGES:

Understanding of fracture phenomenon and damage initiation and evolution mechanism



Development of innovative computational methods for material properties characterization and damage prediction



Achievement of an accurate description of large and complex structures



Example of a crack in an aircraft fuselage

- I. Study of **CCM-PD coupling methods**: equipping of CCM-based models with the capability to simulate crack formation and propagation
- II. Improvement of in-house **CCM-PD coupling software**: study of tools for FEM analysis, analysis of **structural equilibrium** and **convergence** issues to reduce **coupling errors**
- III. Development of a **PD-based method** for the numerical modelling of the **mechanical properties** of polymer-based **nanocomposites**
- IV. Validation of numerical simulations through **experimental activities**

CCM = Classical continuum mechanics

PD = Peridynamics

Peridynamic theory

Nonlocal reformulation of classical continuum mechanics (CCM) based on integro-differential equations

Two versions of the theory → bond-based (BB) version and state-based (SB) version

The state-based PD equation of motion for any material point $\mathbf{x} \in B$ is given by:

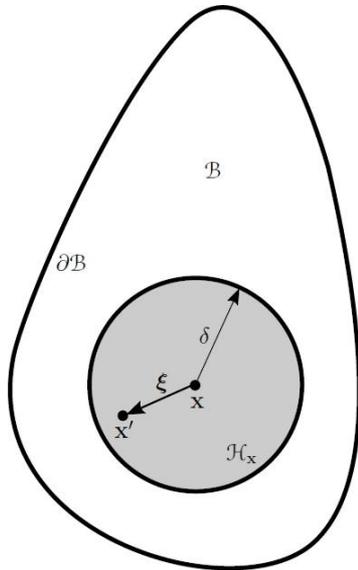
$$\rho(\mathbf{x})\ddot{\mathbf{u}}(\mathbf{x}, t) = \int_{H_x} \{ \underline{\mathbf{T}}[\mathbf{x}, t] \langle \mathbf{x}' - \mathbf{x} \rangle - \underline{\mathbf{T}}[\mathbf{x}', t] \langle \mathbf{x} - \mathbf{x}' \rangle \} dV_{\mathbf{x}'} + \mathbf{b}(\mathbf{x}, t), \quad \mathbf{x}' \in H_x$$

where:

- ρ is the mass density
- \mathbf{x} is a material point of the domain B
- H_x is the finite neighbourhood centred at point \mathbf{x}
- δ is the horizon radius
- \mathbf{u} is the displacement vector field
- \mathbf{b} is a prescribed body force density field
- $\underline{\mathbf{T}}[\mathbf{x}, t] \langle \mathbf{x}' - \mathbf{x} \rangle$ is the force density vector that point \mathbf{x}' exerts on point \mathbf{x}

The relation between SB-PD models and BB-PD models is given by:

$$\underline{\mathbf{T}}[\mathbf{x}, t] \langle \xi \rangle = \frac{1}{2} \mathbf{f}(\eta, \xi) \quad \left\{ \begin{array}{l} \mathbf{f} \text{ is the pairwise force function in BB-PD theory} \\ \xi = \mathbf{x}' - \mathbf{x} \text{ is the relative position vector} \\ \eta = \mathbf{u}' - \mathbf{u} \text{ is the relative displacement vector} \end{array} \right.$$

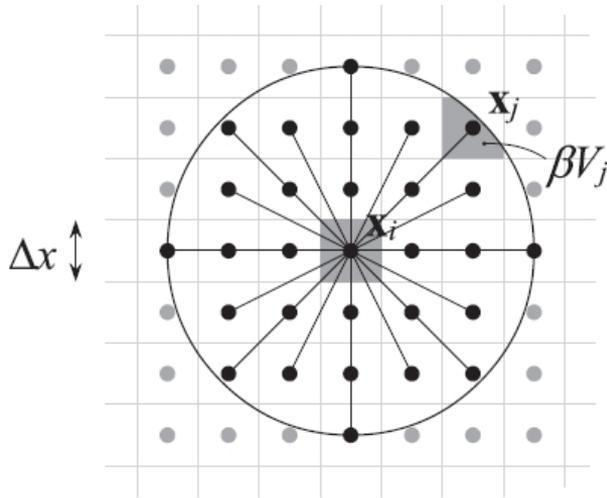


Each point \mathbf{x} in the body interacts with all the points located within its neighbourhood H_x through bonds

PD numerical discretization

The domain is discretized into a grid of points called nodes, each with a known volume (V) in the reference configuration

The method is meshfree \rightarrow no geometrical connections between the nodes



The discretized form of the SB-PD and BB-PD equation of motion can be written as:

$$\rho \ddot{\mathbf{u}}_i^n = \begin{cases} \sum_j \{ \underline{\mathbf{T}}[\mathbf{x}_i^n] \langle \mathbf{x}_j^n - \mathbf{x}_i^n \rangle - \underline{\mathbf{T}}[\mathbf{x}_j^n] \langle \mathbf{x}_i^n - \mathbf{x}_j^n \rangle \} \beta(\xi) \mathbf{V}_j + \mathbf{b}_i^n, & \text{for OSB - PD} \\ \sum_j \mathbf{f}(\mathbf{u}_j^n - \mathbf{u}_i^n, \mathbf{x}_j - \mathbf{x}_i) \beta(\xi) \mathbf{V}_j + \mathbf{b}_i^n, & \text{for BB - PD} \end{cases}, \forall \mathbf{x}_j \in H(\mathbf{x}_i)$$

where:

- n is the time step
- subscripts i, j denote the node number (e.g., $\mathbf{u}_j^n = \mathbf{u}(\mathbf{x}_j, t_n)$)
- $\beta(\xi)$ is a partial volume correction factor used to evaluate the portion of \mathbf{V}_j that falls within the neighborhood of the source node \mathbf{x}_i

Representation of a generic horizon in a discretized form. Δx is the grid spacing of the discretized model. $m = \delta/\Delta x = 3$ in the figure [1]

[1] Shojaei, A., Mossaiby, F., Zaccariotto, M., & Galvanetto, U. (2018). An adaptive multi-grid peridynamic method for dynamic fracture analysis. International Journal of Mechanical Sciences, 144, 600-617.

CCM-PD coupling

Weak points of peridynamic numerical methods

PD is a nonlocal theory



Bandwidth of the stiffness matrix in PD is bigger than that in CCM

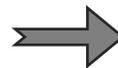


PD is computationally very expensive

In nonlocal theories the boundaries are fuzzy



Defining boundary conditions introduces some difficulties



Coupling of peridynamics and classical continuum mechanics

Coupling of meshfree discretized PD models and CCM models discretized using the FEM

PD grids applied only to portions of the domain where cracks are likely to develop



The remaining part is modelled with the more efficient FEM

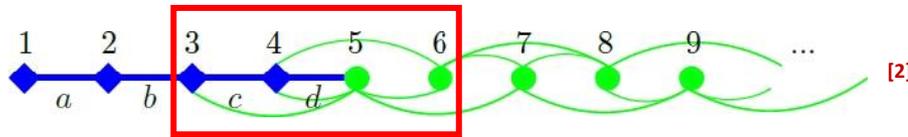
FEM can be used at the boundaries



Solution to the “surface effect” of PD

In-house CCM-PD coupling strategy

The coupling method can be introduced with the help of a 1D model



A **coupling zone** is defined where **forces are exchanged** between the **FEM** and **PD** parts of the domain



Internal forces acting on a **node** are of the **same nature** as the **node itself**

Equilibrium equations of **FEM (PD) nodes** contain only **terms** coming from the **FEM (PD) formulation**

This 1D coupled model produces the following system of equations:

$$\begin{bmatrix} l & -l & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & \vdots \\ -l & 2l & -l & 0 & 0 & 0 & 0 & 0 & 0 & 0 & \vdots \\ 0 & -l & 2l & -l & 0 & 0 & 0 & 0 & 0 & 0 & \vdots \\ 0 & 0 & -l & 2l & -l & 0 & 0 & 0 & 0 & 0 & \vdots \\ 0 & 0 & -\frac{1}{4}p & -p & \frac{5}{2}p & -p & -\frac{1}{4}p & 0 & 0 & 0 & \vdots \\ 0 & 0 & 0 & -\frac{1}{4}p & -p & \frac{5}{2}p & -p & -\frac{1}{4}p & 0 & 0 & \vdots \\ 0 & 0 & 0 & 0 & -\frac{1}{4}p & -p & \frac{5}{2}p & -p & -\frac{1}{4}p & 0 & \vdots \\ 0 & 0 & 0 & 0 & \dots & \dots & \dots & \ddots & \vdots & \vdots & \vdots \\ \dots & \ddots & \vdots & \vdots \end{bmatrix} \begin{bmatrix} u_1 \\ u_2 \\ u_3 \\ u_4 \\ u_5 \\ \vdots \\ \vdots \\ \vdots \\ u_N \end{bmatrix} = \begin{bmatrix} F_1 \\ F_2 \\ F_3 \\ F_4 \\ F_5 \\ \vdots \\ \vdots \\ \vdots \\ F_N \end{bmatrix}$$

- $l := EA/\Delta x$, $p := cA^2\Delta x$
- EA = product between Young's modulus E and cross-sectional area A
- Δx = grid spacing of the discretized numerical model
- N = total number of nodes
- $\{u_i\}_{i=1,\dots,N}$ = nodal displacements, $\{F_i\}_{i=1,\dots,N}$ = external nodal forces
- c = micromodulus constant

Consistency between linear BB-PD and CCM models

Often-overlooked issue in the use of coupled computational methods → **lack of overall static equilibrium**



Traditionally, the consistency between CCM and PD models is studied through the analysis of the corresponding governing equations



Theoretical formulations and supporting numerical simulations show that for smooth displacement fields



If **fourth-order** (and higher) derivatives in both **1D** and **2D** PD equations can be neglected



PD and CCM models possess the **same static solution** for problems with **constant, linear, quadratic, or cubic solutions**



Leading term in the **discrepancy** between PD and CCM models is of order $O(\delta^2)$



However, this analysis does not reveal the culprit responsible for the existence of out-of-balance forces in CCM-PD coupled systems

Out-of-balance analysis in CCM-PD coupling

Theoretical formulations and supporting numerical simulations show that



The **main reason** for the existence of **out-of-balance forces** is a **lack of balance** between the **local** and **nonlocal tractions** at the **coupling interface**

1D

2D

If the **deformation** around the **interface** is **smooth** and **third-order** (and higher) **derivatives** of displacements are **negligible**



The **nonlocal traction converges** to the **local traction** and **overall equilibrium is attained**



The **traction discrepancy** depends upon **third-order** (and higher) **derivatives** of displacements and the **leading term** is of order $O(\delta^2)$

Analytical net out-of-balance force

$$F = \frac{1}{12} \frac{3-\alpha}{5-\alpha} E \delta^2 \left(\frac{d^3 u}{dx^3}(x_{IL}) - \frac{d^3 u}{dx^3}(x_{IR}) \right) + \dots$$

For a **straight interface** and a **smooth deformation**, if **second-order** (and higher) **derivatives** of displacements are **negligible**



The **nonlocal traction converges** to the **local traction** and **overall equilibrium is attained**



The **traction discrepancy** depends upon **second-order** (and higher) **derivatives** of displacements and the **leading term** is of order $O(\delta)$

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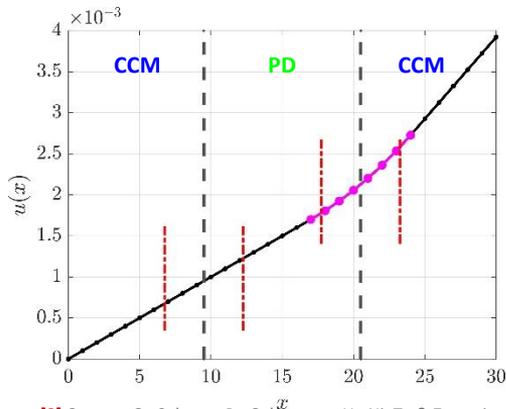
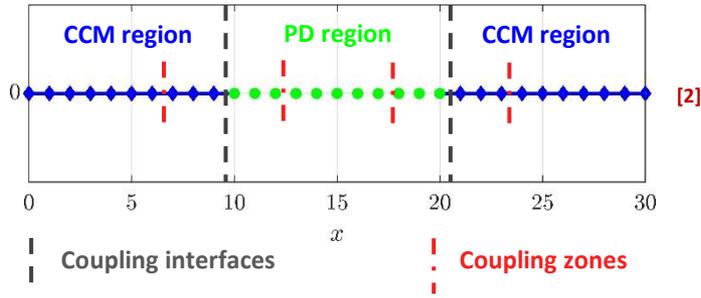
Components of the analytical net out-of-balance force

$$F_1 \approx - \int_{\Gamma} \frac{2E}{5\pi} \frac{6-\alpha}{7-\alpha} \delta \left(\frac{3}{2} \frac{\partial^2 u_1}{\partial x^2}(x, y_0) + \frac{\partial^2 u_2}{\partial x \partial y}(x, y_0) \right) dx + \dots$$

$$F_2 \approx - \int_{\Gamma} \frac{2E}{5\pi} \frac{6-\alpha}{7-\alpha} \delta \left(\frac{\partial^2 u_1}{\partial x \partial y}(x, y_0) + \frac{\partial^2 u_2}{\partial x^2}(x, y_0) \right) dx + \dots$$

Out-of-balance forces in CCM-PD coupling

1D Case

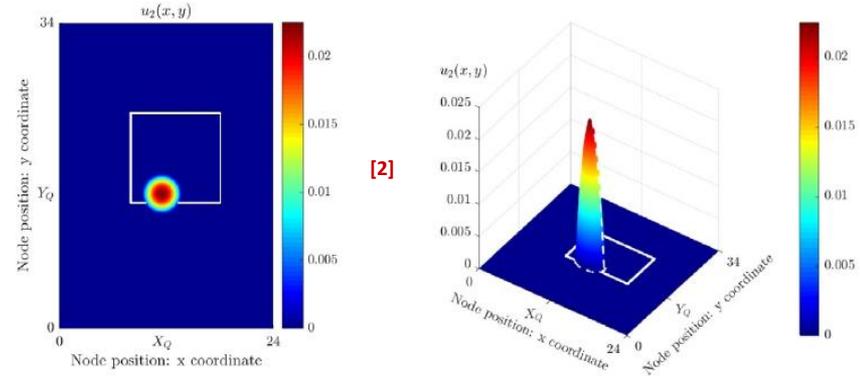


If **displacements across the coupling interface** are characterized by **cubic or higher-order** polynomial distributions, lack of overall equilibrium is experienced

Relative out-of-balance error

$$e_r := \frac{\left| \sum_{i=1}^N F_i \right|}{\sum_{i=1}^N |F_i|} \rightarrow 5.78 \times 10^{-04}$$

2D Case

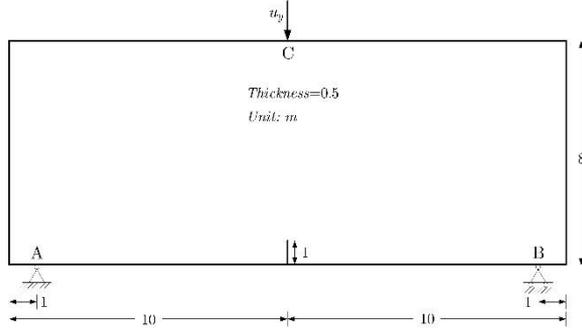


If **displacements across a straight (horizontal or vertical) coupling interface** are characterized by **quadratic or higher-order** polynomial distributions, lack of overall equilibrium is experienced

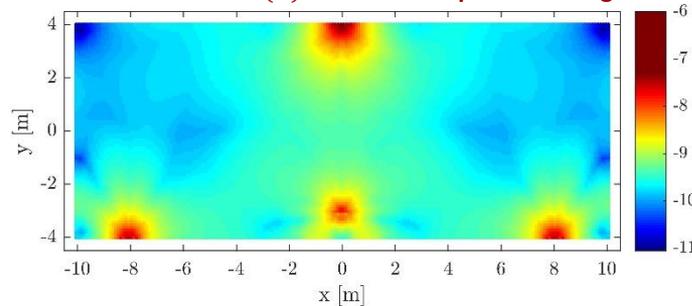
Relative out-of-balance error

$$e_{r_y} := \frac{\left| \sum_{i=1}^N F_{2i} \right|}{\sum_{i=1}^N |F_{2i}|} \rightarrow 5.00 \times 10^{-04}$$

Simulation of crack propagation using the CCM-PD coupled model: three-point bending test



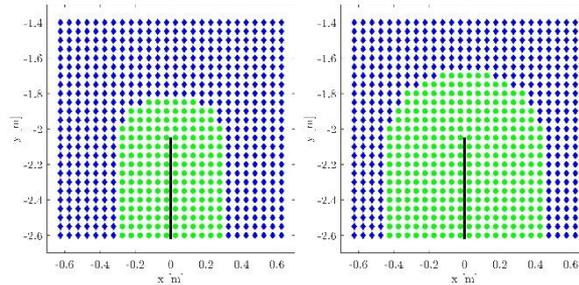
Distribution of $D^2(u)$ for the three-point bending test



Distribution of the overall second-order derivatives of the displacement field

$$D^2(u) := \left| \frac{\partial^2 u_1}{\partial x^2} \right| + \left| \frac{\partial^2 u_1}{\partial y^2} \right| + \left| \frac{\partial^2 u_1}{\partial x \partial y} \right| + \left| \frac{\partial^2 u_2}{\partial x^2} \right| + \left| \frac{\partial^2 u_2}{\partial y^2} \right| + \left| \frac{\partial^2 u_2}{\partial x \partial y} \right|$$

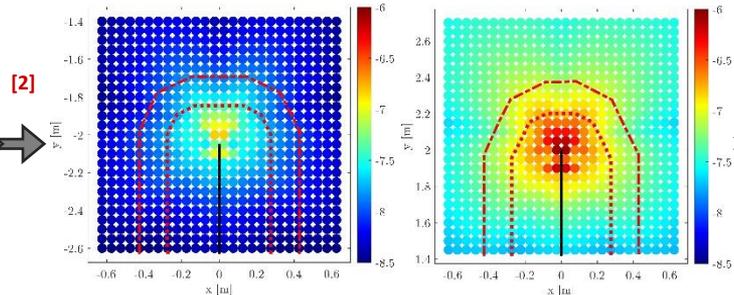
Switching schemes to convert FEM nodes to PD nodes around the crack tip



Switching scheme 1

Switching scheme 2

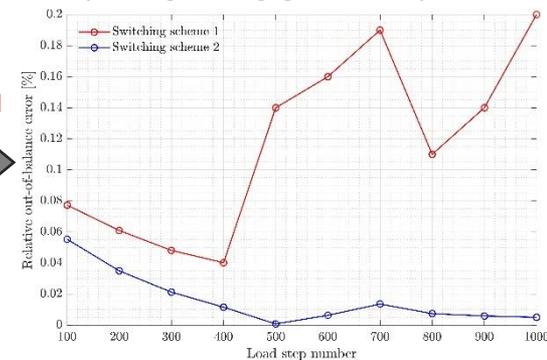
Distribution of $D^2(u)$ around the crack tip (a) load step= 200 and (b) load step= 1000



(a)

(b)

Out-of-balance error reduction: coupling interface moved away from regions of high gradients of displacements



[2] Ongaro, G., Seleson, P., Galvanetto, U., Ni, T., & Zaccariotto, M. (2021). Overall equilibrium in the coupling of peridynamics and classical continuum mechanics. *Computer Methods in Applied Mechanics and Engineering*, 381, 113515.

Modelling of high specific stiffness materials properties

Polymer/clay nanocomposites (PCNs)

Polymeric composites reinforced with nanoscale reinforcements exhibit **enhanced mechanical properties**

Clay nanoparticles are the best candidates to **strengthen polymers**, due to their **mechanical** properties, high aspect ratio (AR), high availability and low-cost of production

Three clay morphologies can be distinguished: **aggregated**, **intercalated** and **exfoliated**

Interphase region properties have a **strong influence** on the **overall characteristics** of the nanocomposites

Why peridynamics?

Possibility to incorporate **different materials** and to model **material junctions** without the need of any special treatments

Capability to simulate the **interphase region** between matrix and nanoplatelets, and the nanoclay **agglomeration** by tuning the properties of the PD bonds

The use of PD avoids problems related to the **high aspect ratio of nanoplatelets**, which brings FEM meshing issues due to distorted elements

Capability to model **crack nucleation** and **propagation**

PD-based Representative Volume Element approach: Different phases of the modelling procedure

1. Characterization of the properties of the constituents

Mechanical and geometrical properties of the constituents are obtained from experimental data reported in literature

Nanofiller aspect ratio, orientation and location are modelled by selecting the most suitable probability distribution functions

2. Selection and numerical modelling of a suitable RVE

The RVE contains enough inclusions for the overall moduli to be independent of the traction and displacement surface values

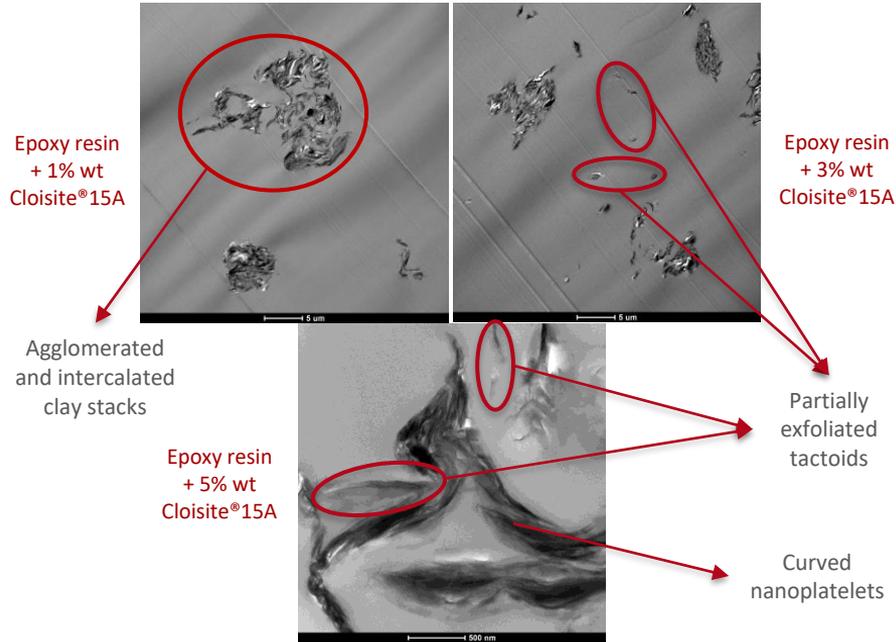
The statistical properties of the material are computed by constructing many RVEs and by aggregating their results

3. Static analysis implementation

4. Computation of the elastic constants to obtain the effective material properties

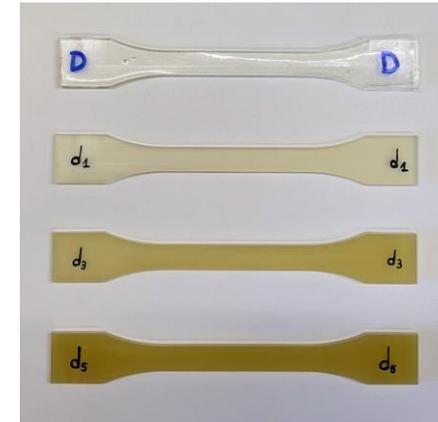
Experimental analysis of epoxy/clay nanocomposites

Transmission Electron Microscopy



Tensile tests on dog-bone specimens (ISO 527-2)

The nanomodification resulted in a slight decrease in the elastic modulus of the resin. The lowest elastic moduli were related to the presence of large agglomerated clay stacks and to the inhomogeneous distribution of nanoclays



Examples of dog-bone specimens with different clay contents

Extension of the study to nanocomposite fracture properties prediction

Mode I fracture tests on compact tension specimens (ASTM D5045-14)

Mode I
fracture
toughness

$$K_{Ic} = \frac{P_{cr}}{BW^{0.5}} f(x) \rightarrow \text{measured in [MPa} \cdot \text{m}^{0.5}]$$

where:

- P_{cr} is the peak or fracture load measured in [kN]
- B is the specimen thickness measured in [cm]
- W is the specimen ligament measured in [cm]
- $x = a/W$, where a is the crack length measured in [cm]

and:

$$f(x) = \frac{(2 + x)(0.886 + 4.64x - 13.32x^2 + 14.72x^3 - 5.6x^4)}{(1 - x)^{1.5}}$$

valid for $0.2 < x < 0.8$

Critical
energy
release
rate

$$G_0 = \frac{K_{Ic}^2}{E} (1 - \nu^2) \rightarrow \text{measured in [kJ/m}^2\text{]}$$

where:

- E is the Young's modulus from tensile tests measured in [GPa]
- ν is the Poisson's ratio
- the equation is valid under plane strain conditions



The specimen
fractured along
the initial crack
plane

Crack path of a CT specimen
with 5% wt of clay content

Final remarks

- ❖ The **out-of-balance forces** are related to the **order** of the **derivatives of displacements** in the **coupling zone**
- ❖ The relative **out-of-balance error** is a fraction of a percent and **reduces** as $\delta \rightarrow 0$
- ❖ It is possible to **reduce** the out-of-balance error by **moving** the coupling **interface away** from regions of **high gradients of displacements**
- ❖ The **proper location** and **shape** of the coupling **interface** in a computational problem can be defined by using an **adaptive approach** to convert FEM nodes into PD nodes
- ❖ The study confirms that the quality of **nanofiller dispersion** and **distribution** has a **strong influence** on the **interphase properties** and, therefore, on the **tensile performance** of nanocomposites
- ❖ The **PD-based method** can model **randomly distributed nanofillers** with different sizes, shapes, and orientations, and can simulate **interphase regions** with different properties and nanofiller **agglomeration phenomena**
- ❖ The **properties** of nanocomposites with **various characteristics** can be **accurately reproduced** by the proposed approach

Possible future developments

- ❖ **Further extension** of the **out-of-balance analysis** in CCM–PD coupled models to **control** the **relative out-of-balance error** by **optimizing** the **shape** of the **interface** between the PD and CCM portions of the domain
- ❖ **Further development** of the **PD-based strategy** to **predict** nanocomposite **fracture toughness** and to **model crack** nucleation and propagation

Journal Papers:

Greta Ongaro, Pablo Seleson, Ugo Galvanetto, Tao Ni, and Mirco Zaccariotto. Overall equilibrium in the coupling of peridynamics and classical continuum mechanics. *Computer Methods in Applied Mechanics and Engineering*, 381:113515, 2021.

Conference Proceedings:

Greta Ongaro, Roberta Bertani, Ugo Galvanetto, and Mirco Zaccariotto. Peridynamic modelling and experimental verification of nanocomposite properties. In: *Proceedings of the XXVI AIDAA International Congress of Aeronautics and Astronautics, In Press*, Persiani Editore, 2021.

Mirco Zaccariotto, **Greta Ongaro**, Tao Ni, Pablo Seleson, and Ugo Galvanetto. Computational methods coupling peridynamics with classical mechanics: out-of-balance forces in overall structural equilibrium. In: *Proceedings of the XXV AIDAA International Congress of Aeronautics and Astronautics*, Persiani Editore, 2021.

Selected Conference Abstracts:

Greta Ongaro, Roberta Bertani, Ugo Galvanetto, and Mirco Zaccariotto. Peridynamic modelling and experimental characterization of polymer/clay nanocomposites. XVI International Conference on Computational Plasticity. *Fundamentals and Applications (COMPLAS 2021)*, Barcelona, Spain, September 7 - 10, 2021.

Greta Ongaro, Roberta Bertani, Ugo Galvanetto, and Mirco Zaccariotto. Peridynamic modelling and experimental verification of nanocomposites properties. Italian Association of Aeronautics and Astronautics (AIDAA) XXVI International Congress, On-line event hosted by the Tuscany AIDAA Section in Pisa, August 31 - September 3, 2021.

Greta Ongaro, Pablo Seleson, Ugo Galvanetto, Tao Ni, and Mirco Zaccariotto. Overall Equilibrium in the Coupling of Peridynamics and Classical Continuum Mechanics. 16th U.S. National Congress on Computational Mechanics (USNCCM16), Chicago, Illinois, USA, July 25 - 29, 2021.

Mirco Zaccariotto, **Greta Ongaro**, Tao Ni, Pablo Seleson, and Ugo Galvanetto. Out-of-balance forces in computational methods coupling peridynamics with classical mechanics. 14th World Congress on Computational Mechanics (WCCM XIV and ECCOMAS 2020), Virtual Congress, January 11 - 15, 2021.

Greta Ongaro, Ugo Galvanetto, Tao Ni, Pablo Seleson, and Mirco Zaccariotto. Overall Equilibrium in Coupled FEM-PD Models. International Mechanical Engineering Congress & Exposition (IMECE 2019), Salt Lake City, Utah, USA, November 10 - 14, 2019.

Tao Ni, **Greta Ongaro**, Pablo Seleson, Mirco Zaccariotto, and Ugo Galvanetto. Is coupling PD with FEM the way forward to solve in an efficient way crack propagation problems?. In: 2019-Sustainable Industrial Processing Summit, Vol. 7, pp. 83-84, Flogen Star Outreach, Sustainable Industrial Processing Summit & Exhibition, Paphos, Cyprus, October 23 - 27, 2019.

Ugo Galvanetto, Tao Ni, **Greta Ongaro**, Pablo Seleson, and Mirco Zaccariotto. Global Equilibrium in Computational Methods Coupling Peridynamics with Classical Mechanics. 15th U.S. National Congress on Computational Mechanics (USNCCM15), Austin, Texas, USA, July 28 - August 1, 2019.

Ugo Galvanetto, Tao Ni, **Greta Ongaro**, Pablo Seleson, and Mirco Zaccariotto. The Problem of Static Equilibrium in Computational Methods Coupling Classical Mechanics and Peridynamics. The 10th International Conference on Computational Methods (ICCM2019), Singapore, July 9 - 13, 2019.

Mirco Zaccariotto, Tao Ni, **Greta Ongaro**, Pablo Seleson, and Ugo Galvanetto. Overall structural equilibrium in Computational Methods Coupling Peridynamics with Classical Mechanics. VI International Conference on Computational Modeling of Fracture and Failure of Materials and Structures (CFRAC 2019), Braunschweig, Germany, June 12 - 14, 2019.

Thank you for your attention

Any questions?

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Acknowledgements:

G. Ongaro would like to acknowledge the support received from the Construction materials testing laboratory of the ICEA Department of University of Padova and from the Multiaxial fatigue and Experimental mechanics laboratories of the DTG Department of University of Padova.

Peridynamic theory

The **pairwise force function** expresses the vector force of the **interaction** (called **bond**) between the material points \mathbf{x} and \mathbf{x}'

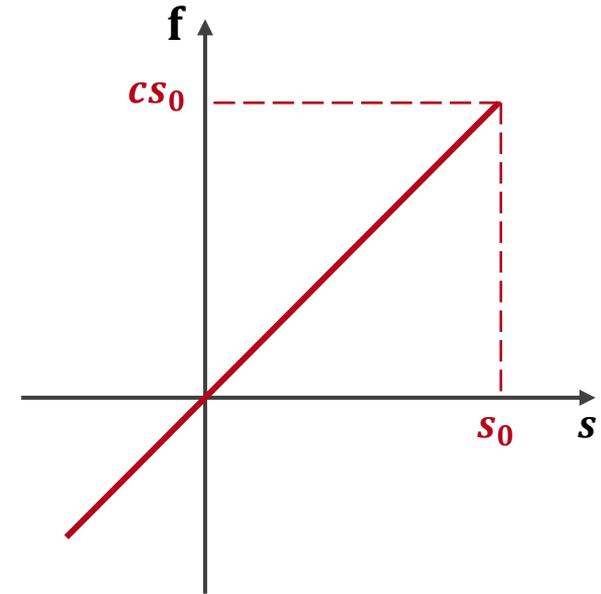
The **Prototype Microelastic Brittle (PMB)** model for a **linear elastic** material is introduced, so that \mathbf{f} , for the case of **small deformations**, is determined by:

$$\mathbf{f}(\mathbf{u}' - \mathbf{u}, \mathbf{x}' - \mathbf{x}, t) = \mu(\xi, t) \frac{c\omega(\xi)}{\|\xi\|} \|\mathbf{u}(\mathbf{x}') - \mathbf{u}(\mathbf{x})\| \mathbf{e} = \mu(\xi, t) c(\|\xi\|) s \mathbf{e},$$

where:

- μ is a history dependent damage function that, based on the bond status, takes either the value of 0 (broken bond) or 1 (active bond)
- $c(\|\xi\|)$ is the micromodulus function
- c is the micromodulus constant expressed in terms of material classical constants E (Young's modulus) and ν (Poisson's ratio)
- ω is the influence function that specifies the degree of nonlocal interactions between material points
- s is the relative elongation of a bond defined as $s = (\|\xi + \boldsymbol{\eta}\| - \|\xi\|) / \|\xi\|$
- \mathbf{e} is the unit vector along the direction of the relative position vector in the current configuration

In the **PMB** model, the **failure** of a bond happens when s exceeds a predefined value s_0 which is **related to** the material's fracture energy G_0

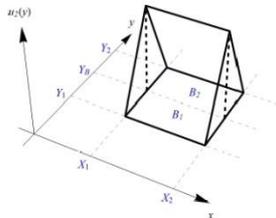
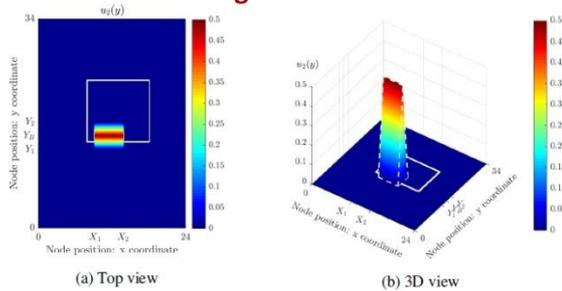


PD bond force versus strain for the PMB model

Study of the in-house CCM-PD coupling software

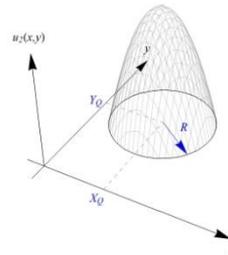
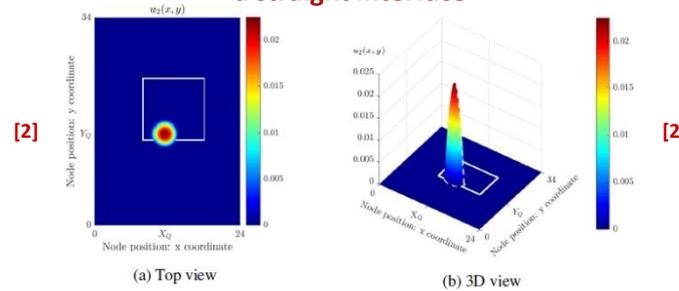
Out-of-balance forces in CCM-PD coupling

Case I: Bilinear displacement over a straight interface



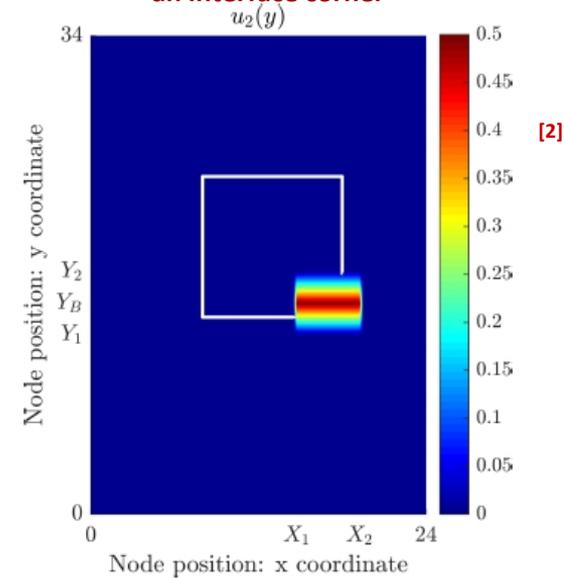
(c) Characteristic parameters

Case II: Quadratic displacement over a straight interface



(c) Characteristic parameters

Case III: Bilinear displacement over an interface corner



Coupled model	e_{r_x}	e_{r_y}		Coupled model	e_{r_x}	e_{r_y}		Coupled model	e_{r_x}	e_{r_y}
Case I	3.28×10^{-16}	5.64×10^{-17}	NO out-of-balance error	Case II	1.40×10^{-16}	5.00×10^{-04}	Out-of-balance error	Case III	4.31×10^{-03}	3.09×10^{-16}

[2] Ongaro, G., Seleson, P., Galvanetto, U., Ni, T., & Zaccariotto, M. (2021). Overall equilibrium in the coupling of peridynamics and classical continuum mechanics. Computer Methods in Applied Mechanics and Engineering, 381, 113515.