















Neck protection development & a proposal of the associated standard for the motorcycle riders

Meeting for admission to the 3rd year 22nd September, 2017 – CISAS (Padova)





ACKNOWLEDGMENT

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New PPE development (focus to neck)

- Designing
- Prototyping
- Virtual & lab testing

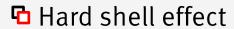
Associated Standard

A draft proposal

Improvement of impact protection

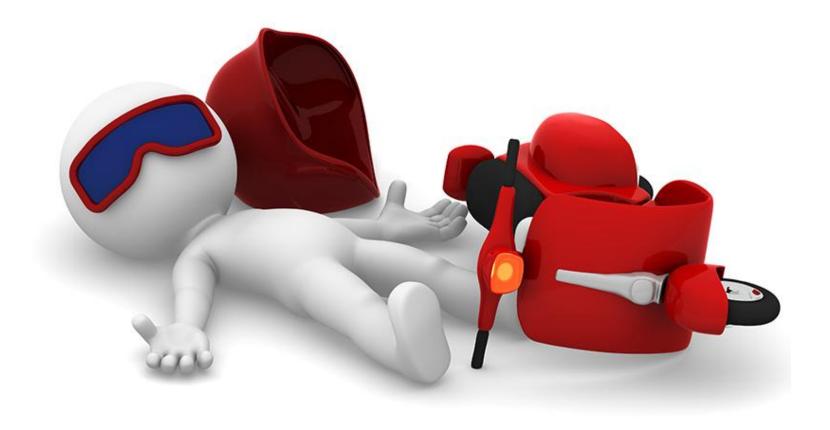
- Energy absorbing material
- Comfort
- Virtual & lab test



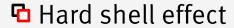


Vent holes effect

Temperature effect







• Vent holes effect

Temperature effect



Contents lists available at ScienceDirect

Polymer Testing

journal homepage: www.elsevier.com/locate/polytest



Product Performance

Understanding the impact properties of polymeric sandwich structures used for motorcyclists' back protectors



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ABSTRACT

Conventional back protectors are comprised of two main parts: elastomeric foams to absorb the impact energy; and thermoplastic polymers to distribute the impact force on a wider area before the absorption process. Thermal comfort is usually maintained by vent holes within the structure. In the present work, the impact behavior of a number of samples made of materials commonly used for manufacturing such protectors was studied. Nitrile butadiene rubber as the soft layer and polyethylene thermoplastic as the hard layer were considered. The variables for the analyses were the thickness of the layers, the sample temperature and the distribution of the vent holes in the sample. The key findings are: the force distribution capability of the hard part and the stability of the impact properties with respect to temperature variations are fairly dependent on the thickness of the soft part; and a reasonable distance between two consecutive vent holes is required for achieving optimal impact protection.

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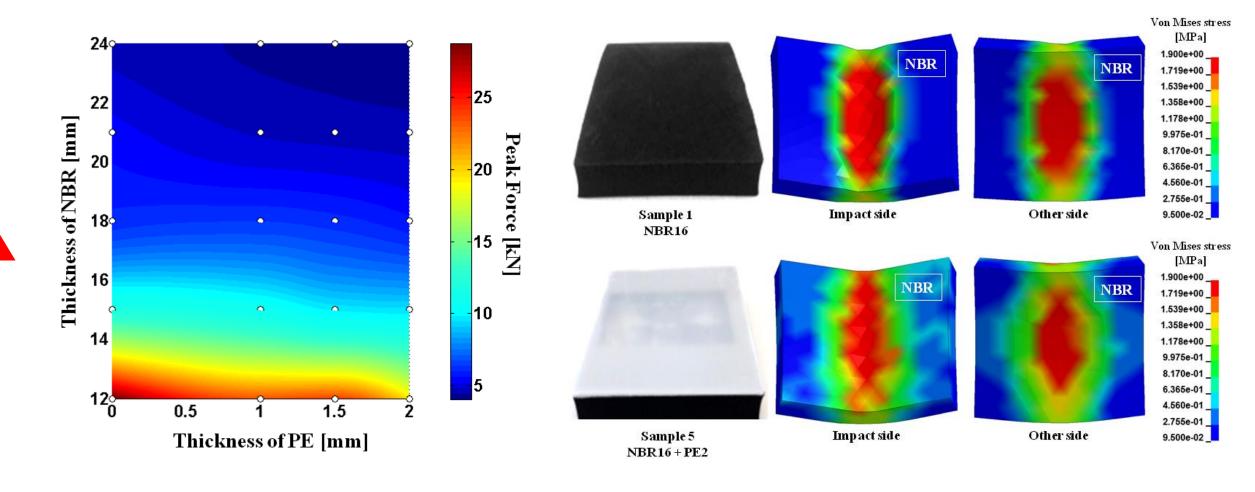
POLYMERIC SANDWICH DESIGN

Nitrile Butadiene Rubber (NBR) as soft layer **(1) (2) (3) (4)** Polyethylene (PE) thermoplastic as hard layer **(5)** (6) **(7)** (8)



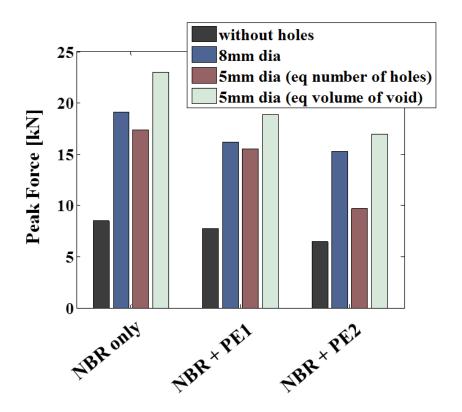


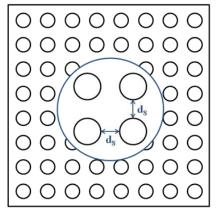
EFFECT OF HARD SHELL



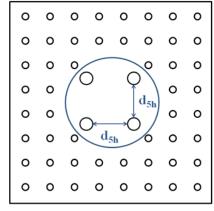


EFFECT OF VENT HOLES

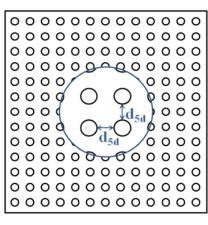








(b) Vent holes of 5 mm diameter (equal number of holes as in (a))

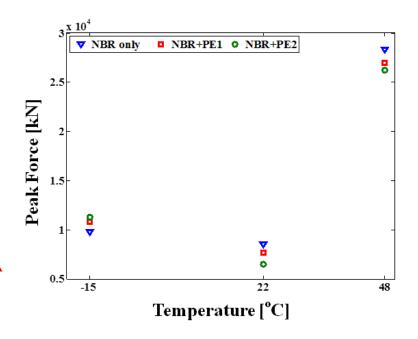


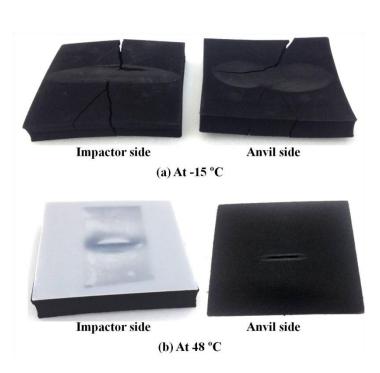
(c) Vent holes of 5 mm diameter (equal volume of void as in (a))

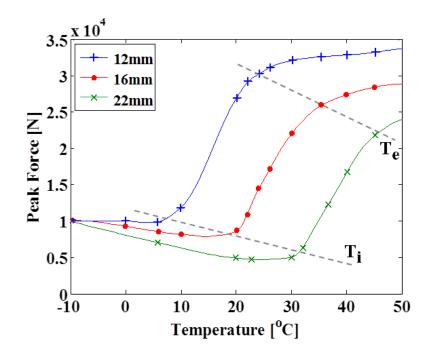


Experimental analysis

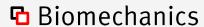
EFFECT OF TEMPERATURE









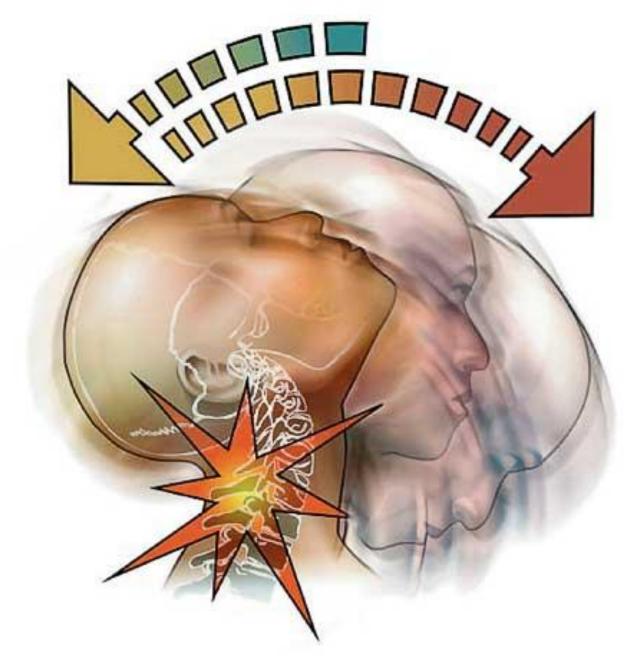


♣ Prototypes

• Evaluation

□ D-neck

७ Standards



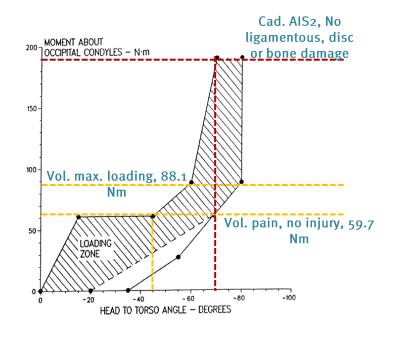


TOLERANCE LIMITS

Neck extension corridor

MOMENT ABOUT -80 OCCIPITAL CONDYLES - N·m Cad. Ligamentous injury, 56.7 Nm Vol. pain, no injury, 47.5 Vol. static level 23.7 Nm -20 -HEAD TO TORSO ANGLE - DEGREES

Neck flexion corridor



KU.	Schmitt.	Ρ.	Niederer.	F.	Walz.	200/

load case	threshold	
flexion	190 Nm	
extension	57 Nm	
axial tension	3300 N	
axial compression	4000 N	
shear (anterior and posterior)	3100 N	

FMVSS 208

Federal Motor Vehicle Safety Standard for occupant safety in frontal crash



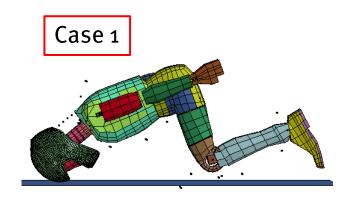


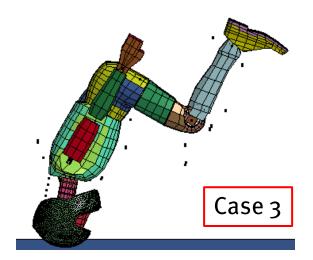
Prototypes and Dainese Hybrid Neck Brace

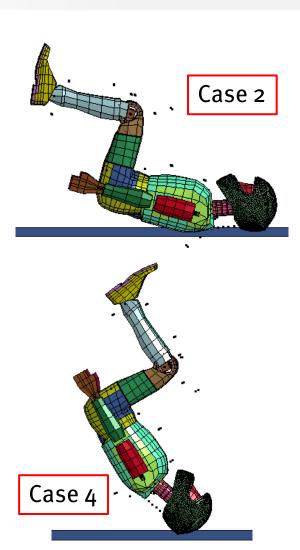
COMPARISON

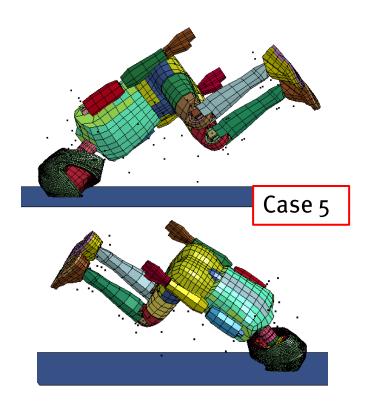
ТҮРЕ	WEIGHT	COMFORT (TO WEAR)	COMFORT (WHILE RIDING)	RIDER'S DYNAMICS	FUNCTIONAL POSSIBILITY	PROBLEMS INJURY PROTECTION
	610 gm	(Ref)	(Ref)	(Ref)	Extension Flexion Lateral bending Torsion	 Placing and keeping the brace fixed Shear effect due to hardness laterally
Prototype 1	235 gm				Extension Flexion Lateral bending Torsion	Position of the foamsShape of the foamsShear effect due to hardness laterally
Prototype 2	90 gm	•			Extension Flexion Lateral bending Translation	- Fixing the system with helmet & jacket - Opening
Prototype 3	220 gm (deflated)				Extension Flexion Lateral bending Compression	 The thickness during the inflated condition Difficulty in properly designing the geometries
						Mosting For Admission to the old year Clo

DIFFERENT SCENARIOS







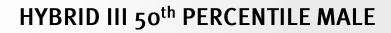


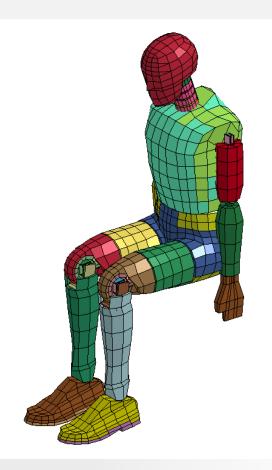


Physical and FE models

DUMMY



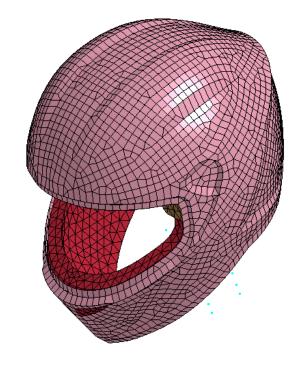




HYBRID III FE MODEL DEVELOPED AND DISTRIBUTED BY LSTC CORP.







PISTA GP AGV E2205 MULTI GRAN PREMIO

* COMPOSITE SHELL + EPS PADDING



- Stiff material lateral flexion
- C-brace low-side frontal impact
- Stiff hump low-side rear impact
- **□** Collar **□** high-side frontal impact



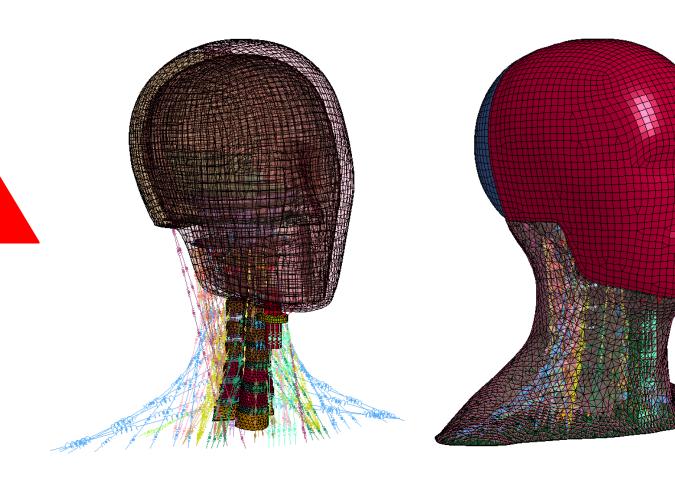
KEY REMARKS

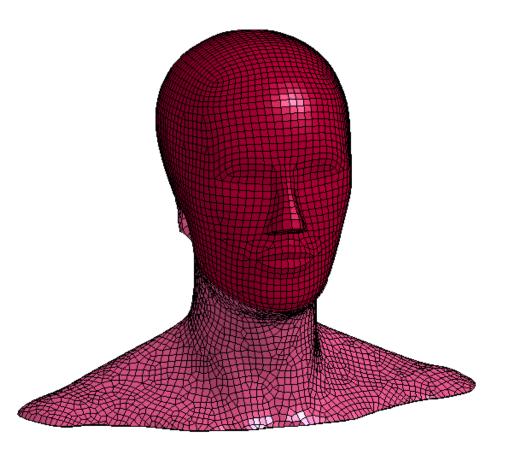
- Stiff material ♥ lateral flexion

- ♠ Acceptance of the results?



DEVELOPMENT OF D-NECK MODEL

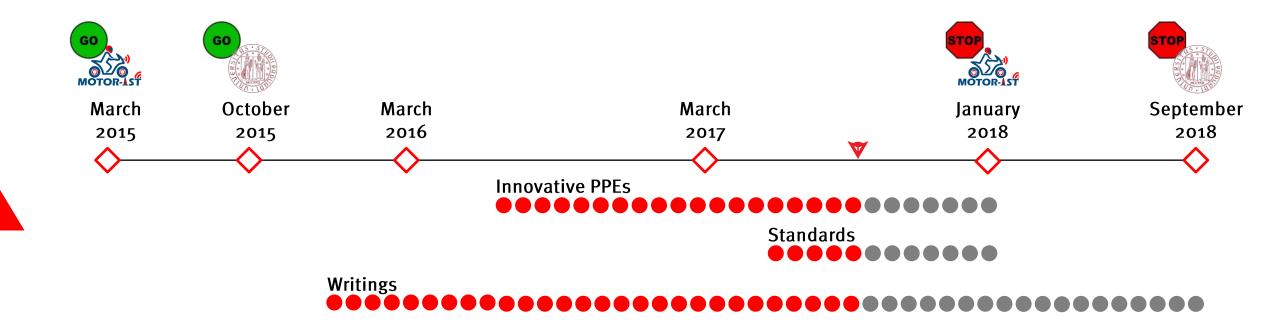






- □ Ricotest: me-int o88 rev. 10 neck brace disciplinary.
- Numerical analyses.
- Experimental test setup.
 - Head position relative to torso.
 - Neck axial and shear forces.







A list of

PUBLICATIONS

Deliverable

M. Nasim, M. Brasca, A. Cernicchi, E. Silani; *Standards in PPE, A survey*, http://www.motorist-ptw.eu/wp-content/uploads/2015/10/MOTORIST-D3.5 Standards-in-PPE-a-survey.pdf, 2015.

Conference

- **M. Nasim**, M. Brasca, *Impact properties of polymeric materials used for motorcyclists' personal protective equipment*, International Conference on Impact Loading of Structures and Materials, 2016.
- **M. Nasim**, The introduction to the personal protective equipments for motorcyclists, MCAA General Assembly and Annual Conference, 2016. (Poster).

Journal

M. Nasim, M. Brasca, S. F. Khosroshahi, U. Galvanetto, *Understanding the impact properties of polymeric sandwich structures used for motorcyclists' back protectors*, Polymer Testing. Vol. 61, pp 249-257. Doi: doi.org/10.1016/j.polymertesting.2017.05.025.



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