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# GREEN IN-SPACE TRANSPORTATION WITH TETHER TECHNOLOGY

Doctoral Meeting  
Admission to the Third Year  
5<sup>th</sup> – 6<sup>th</sup> of September 2022

Candidate: Alice Brunello

Supervisor (Italy):

Supervisor (Spain):

Co-Supervisor:

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uc3m

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# OVERVIEW

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- *Space tethers*
- *Research project Goal*
- *International Programs*
- *Achieved Goals*
  1. *ET PACK Program*
    - 1.1 *Spool and Spooling Machine*
    - 1.2 *Tape Mechanical Properties*
    - 1.3 *Deployer Functional tests*
  2. *Iperdrone.1 Program*
    - 2.1 *Baseline Design*
    - 2.2 *Control Law*
- *Future Developments*
- *Publications*





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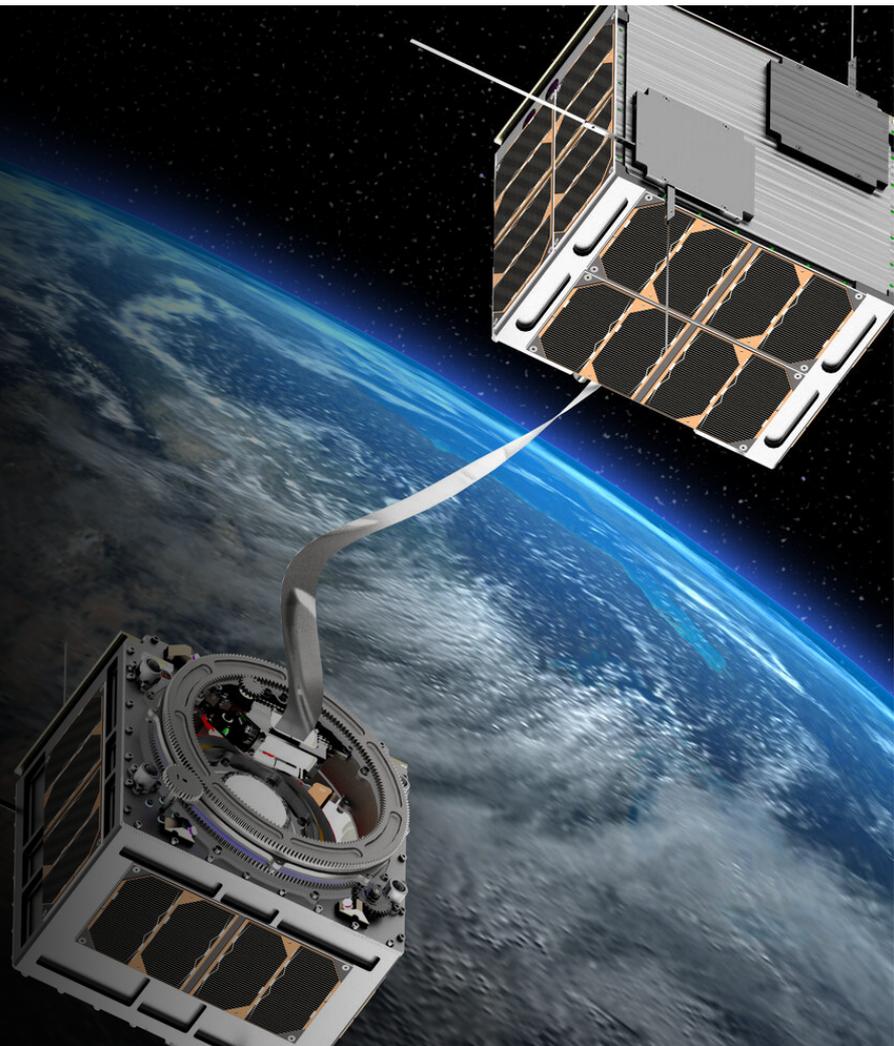
# SPACE TETHERS

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- *A Tethered Satellite is coupled by a long cable to another mass or spacecraft.*
- *Tethers can be Inert or Electrodynamic*
- *Tethered satellites provide propellant-free propulsion.*

*What kind of missions a Tether System can be used for?*

- De-orbiting end of life satellites
- Re-boosting LEO satellites
- Re-entering payload from space



# RESEARCH PROJECT GOAL

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Demonstrate different configurations of Tether Systems to:

1. overcome the limitations of rocket propulsions,
2. enable new classes of missions currently unaffordable or infeasible,
3. significantly advance the tether technology towards an operational level,
4. establish a deeper understanding of critical processes and technologies for improving Tether Systems in the future.



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# INTERNATIONAL PROGRAMS

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- **ET PACK**

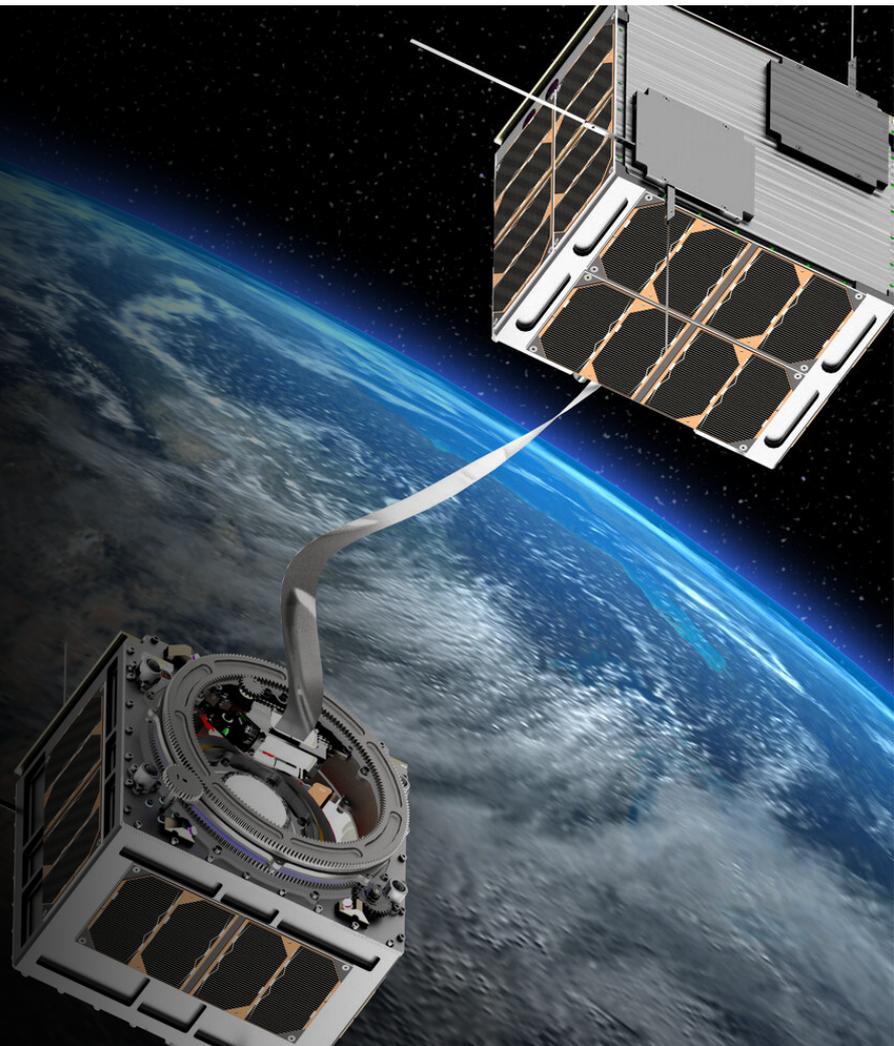
*Design, development and tests of a propellant-free Electrodynamic Tether Kit to be mounted on satellites prior to launch and to be deployed at the end of the satellite operational life.*

- **IPERDRONE.1**

*Design and development of a Small Space Deployment Inert Tether System for de-orbiting a space drone (reentry capsule) with a minimum impact on the space environment from the International Space Station (ISS)*

- **INTERNET IN SPACE**

*Development of a new technology based on the use of an Electrodynamic Tether System for reboosting satellites in LEO orbits and for the compensation of the Aerodynamic Drag*





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# ACHIEVED GOALS

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## ET PACK Program

- Detailed Deployer Design: a) Spool design, b) Tape Mechanical properties definition, c) Internal components design;
- Checking of the deployer functionality through deployment functional tests

## IPERDRONE.1 Program

- Tethered drone deployment analysis, respecting ISS safety requirements and phase-A design
- S/W design: developing control laws for tracking the deployment reference trajectory, in order to satisfy the required  $\Delta V$  for initiating de-orbiting





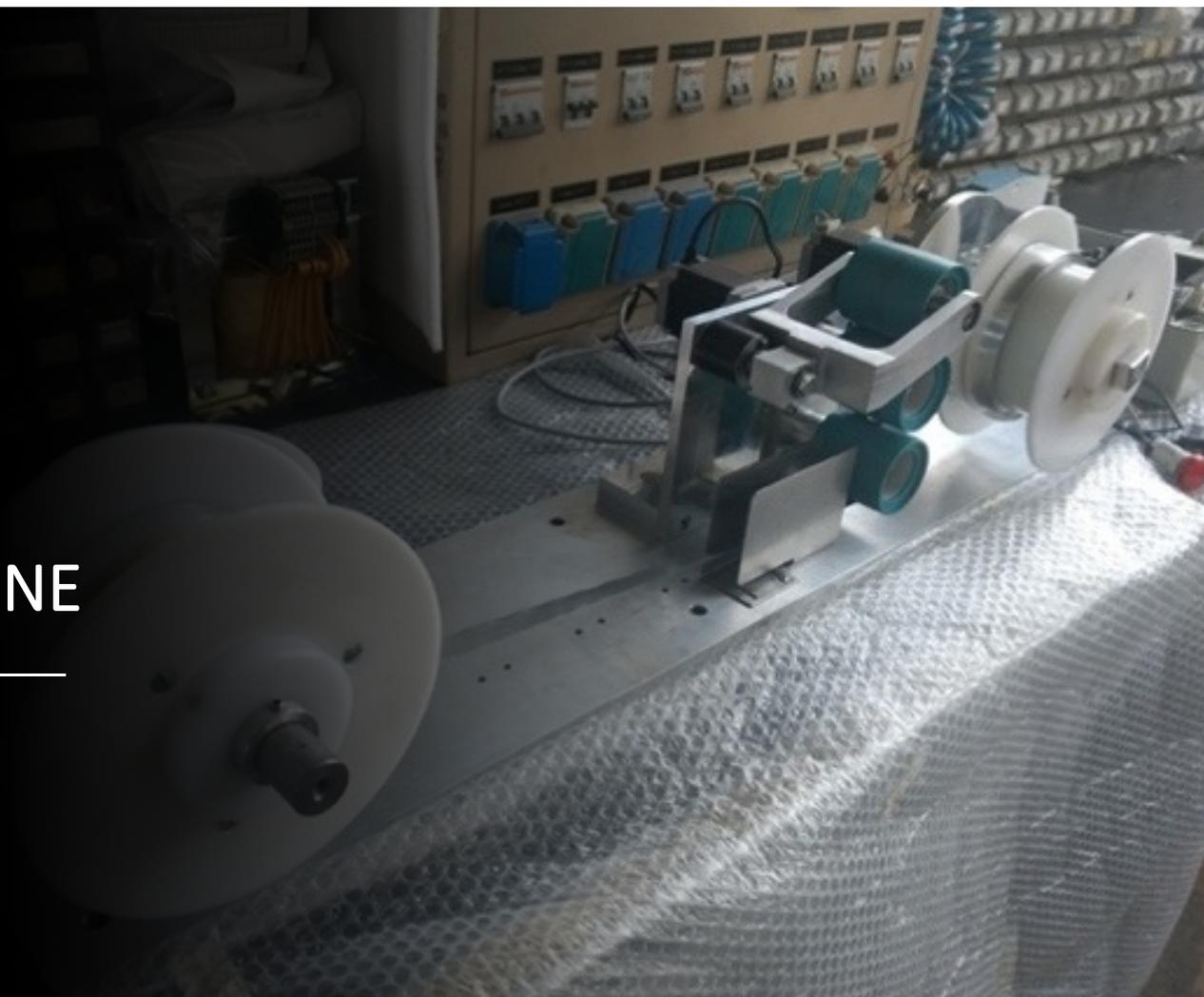


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# SPOOL AND SPOOLING MACHINE

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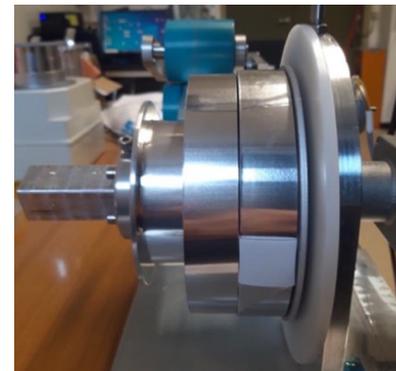
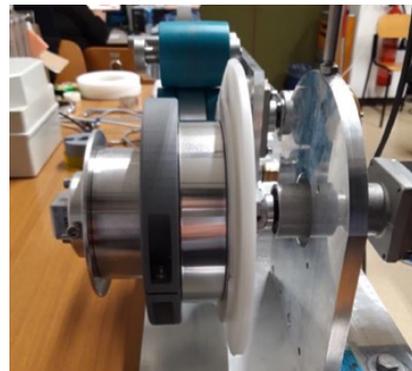


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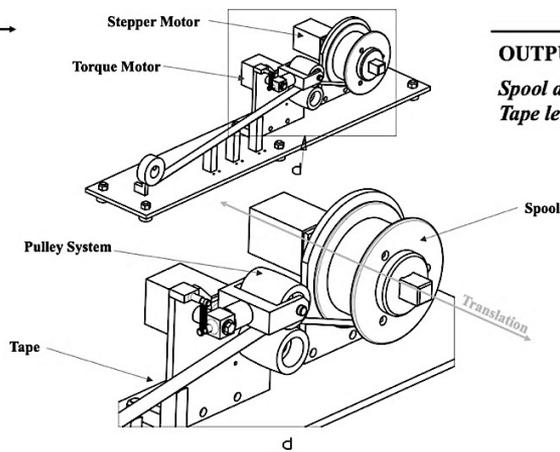
# DESIGN

## SPOOL AND SPOOLING MACHINE



INPUT:

Tape Tension



OUTPUT:

Spool dimensional characteristics  
Tape length vs numbers of turns

- **Spool:** Investigation of the spool design in term of spool type and dimensions according to the volume available in the deorbiting kit. The trade off analysis led to the selection of a stationary spool with 3 stacked coils and parallel spooling
- **Spooling Machine:** the machine controls the tether tension, gives the relationship between the tether length and the number of tape turns . The spooling machine is accurate in maintaining the tape tension and in keeping the coils aligned. It computes accurately (within 1%) the spooled tape length using the encoder of the stepper motor and the coil diameter measured by the laser sensor.

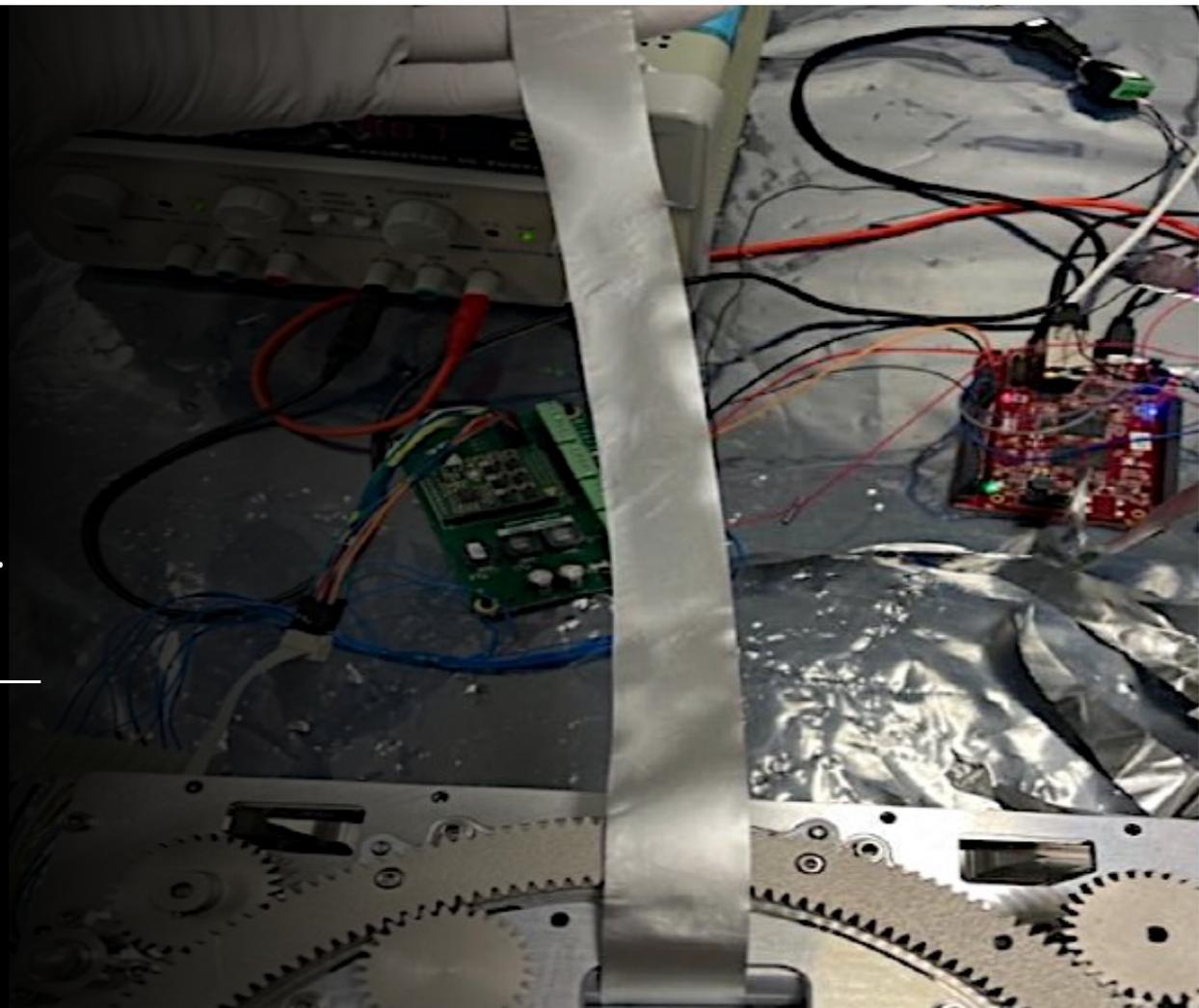


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# TAPE MECHANICAL PROPERTIES

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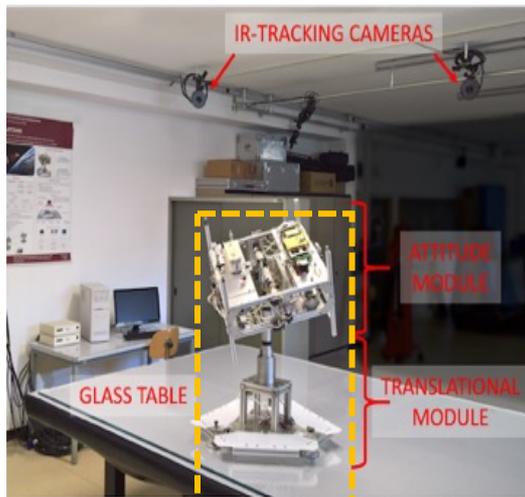




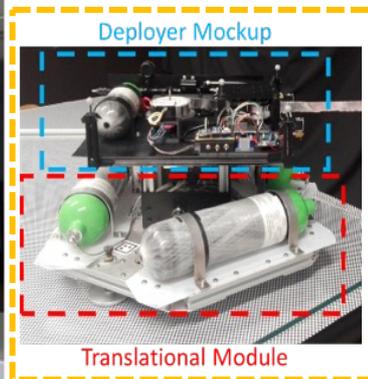
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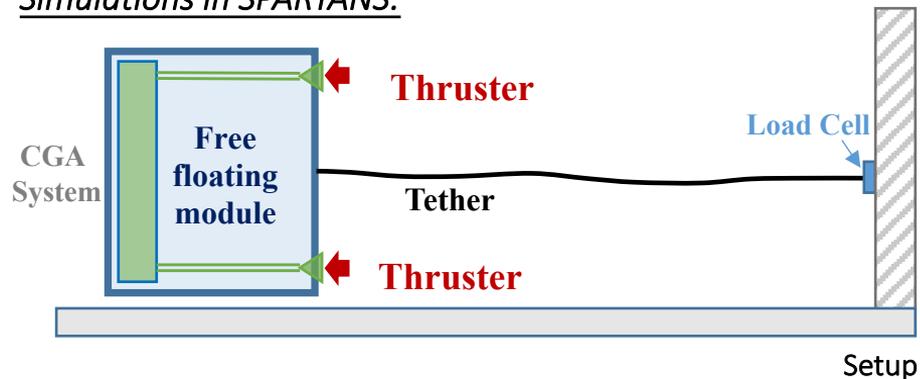
## TAPE MECHANICAL PROPERTIES



SPARTANS Facility

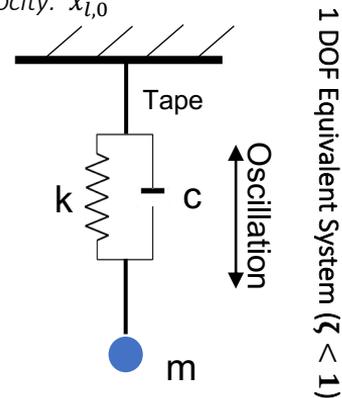


### Simulations in SPARTANS:



### Tests:

- The tether with the Tip Mass attached to the free end was modelled as:
- 1 Degree of Freedom (DOF) 2<sup>nd</sup> order underdamped system ( $\zeta < 1$ ) with:
  - initial displacement with respect to the equilibrium position:  $x_{t,0}$
  - null initial velocity:  $\dot{x}_{t,0}$



1 DOF Equivalent System ( $\zeta < 1$ )

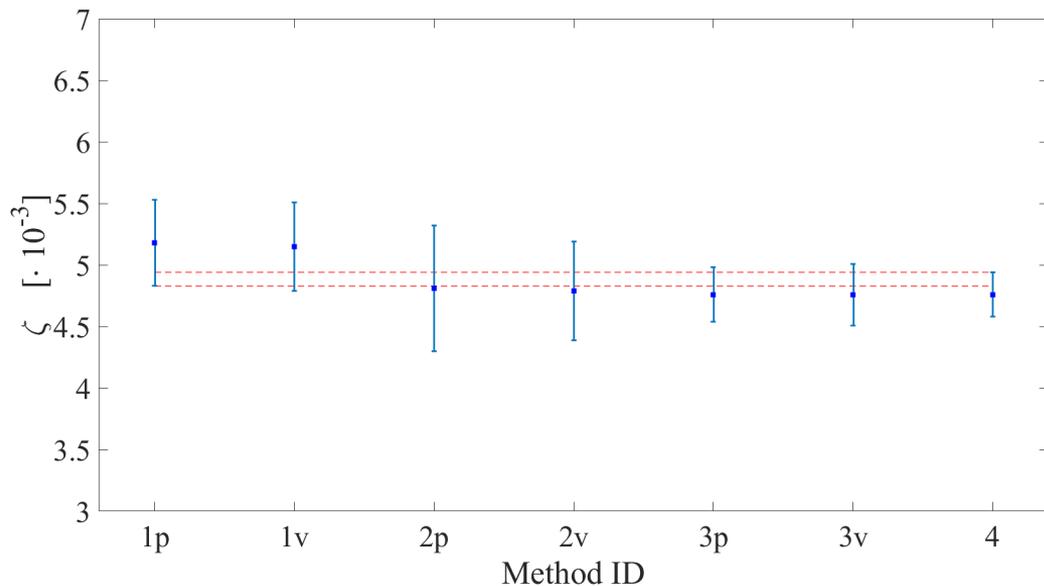
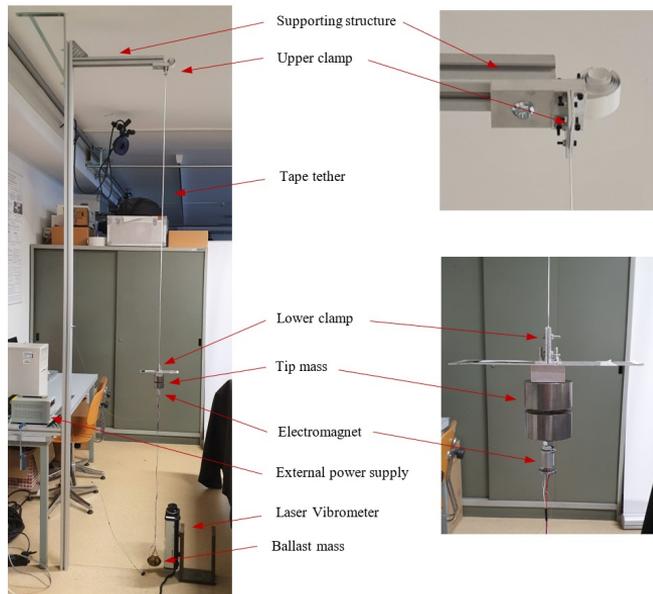


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# DAMPING COEFFICIENT UNCERTAINTY ANALYSIS

Method	ID	Damping Ratio $\bar{\zeta} [\cdot 10^{-3}]$	Extended Uncertainty (95%)
1° Non-linear regression on peaks (p) and valleys (v) envelop	1p	5.18	0.35
	1v	5.15	0.36
2° Logarithmic decrement on peaks (p) and valleys (v)	2p	4.81	0.51
	2v	4.79	0.40
3° Linear regression on peaks (p) and valleys (v) envelop	3p	4.76	0.22
	3v	4.76	0.25



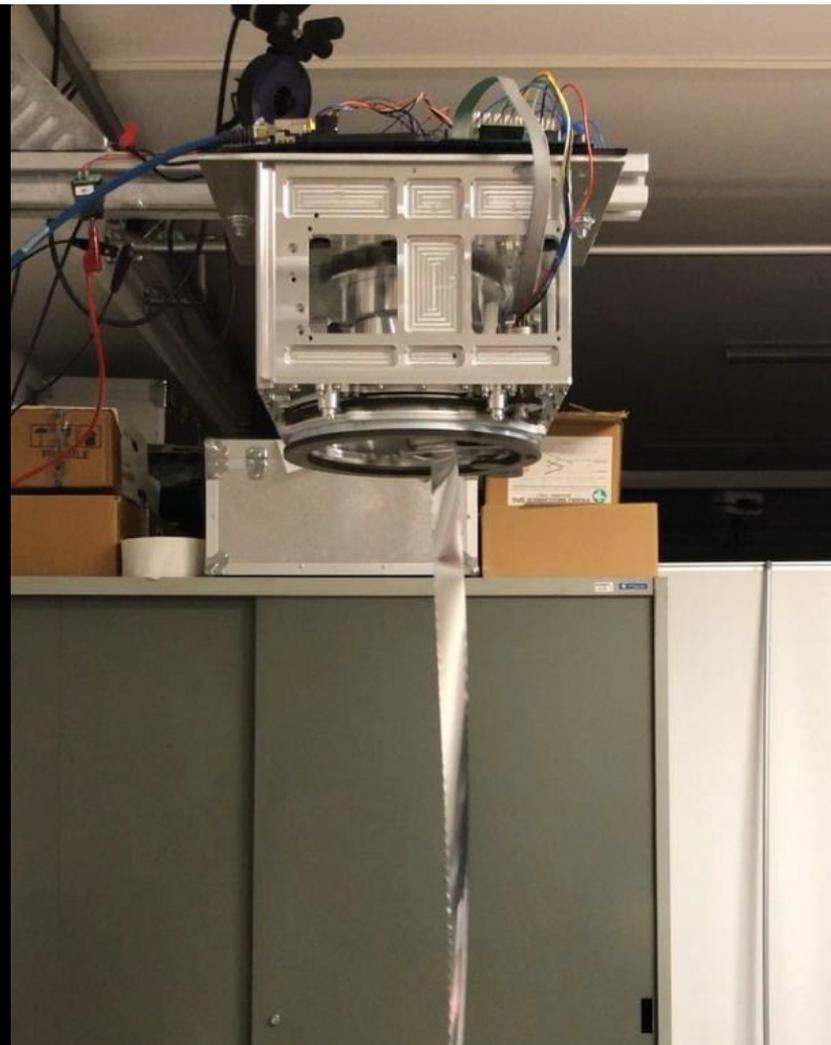


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# ET PACK DEPLOYER: FUNCTIONAL TESTS

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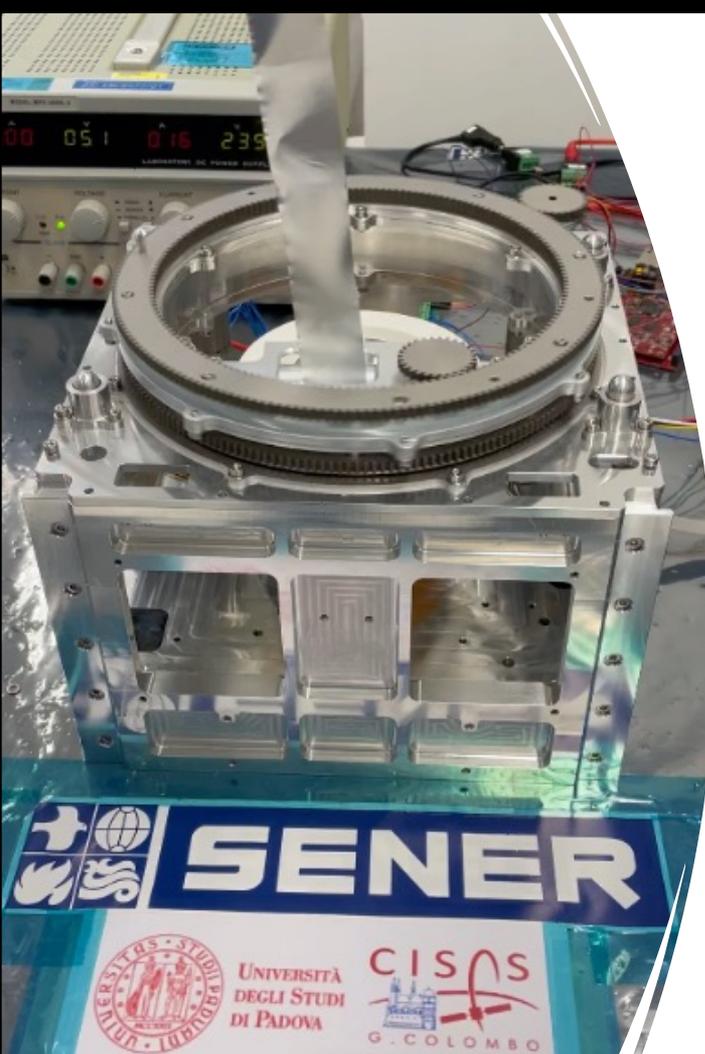
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## TESTS

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- Deployment tests are meant for checking the ability of the DM prototype and its pulleys system to deploy smoothly different sections of tape made of 40- $\mu$ m-thick bare Aluminum and 50- $\mu$ m PEEK.
- We conducted a number of deployment tests on representative tape lengths to evaluate the system functionality and in particular to check the performance with regards to the following points:
  1. Specific Deployment Velocities
  2. Transition between the Aluminium and Peek sections of tape
  3. Velocity ramp up from zero to 500 RPM of orbitator motor.





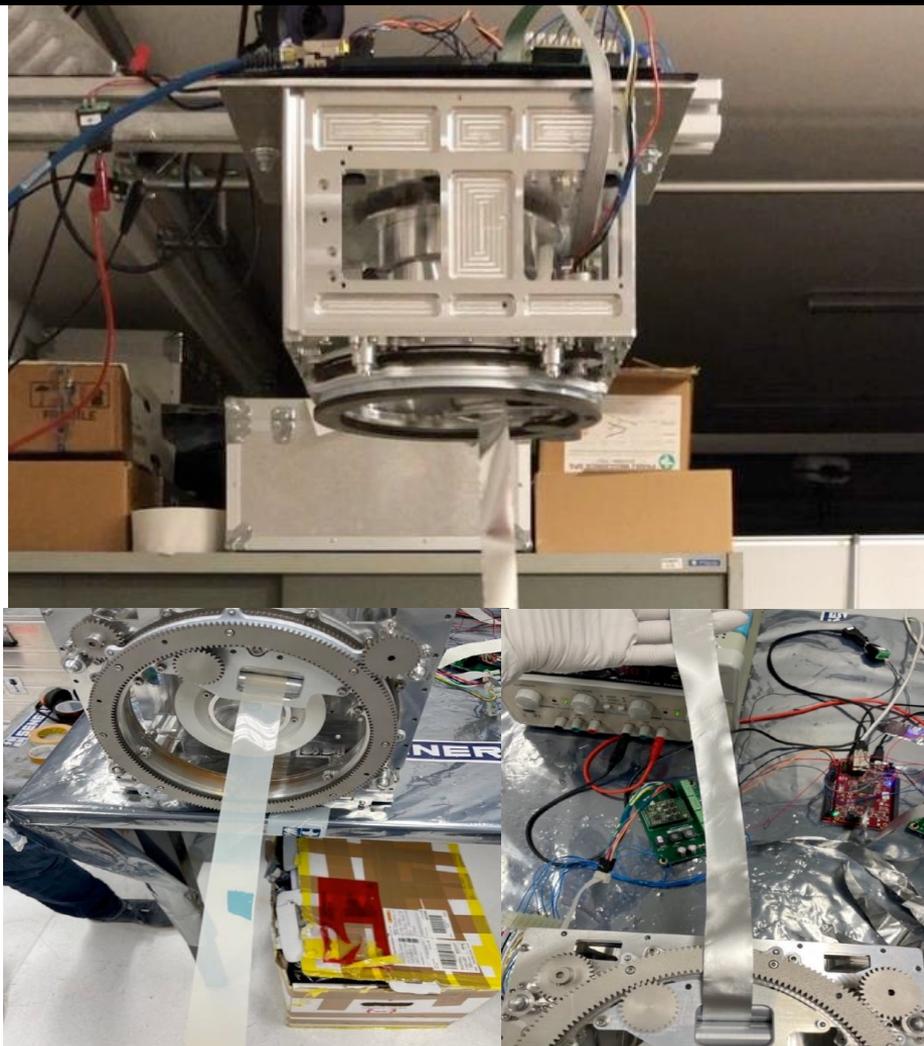
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## TEST OF SPECIFIC VELOCITIES

- Tapes were tested at speeds corresponding to the maximum, prevalent, and minimum values of the deployment profiles.
- Table summarizes the values used for the tests, i.e., the orbitator motor rotational speed and the exit velocity of the tape.

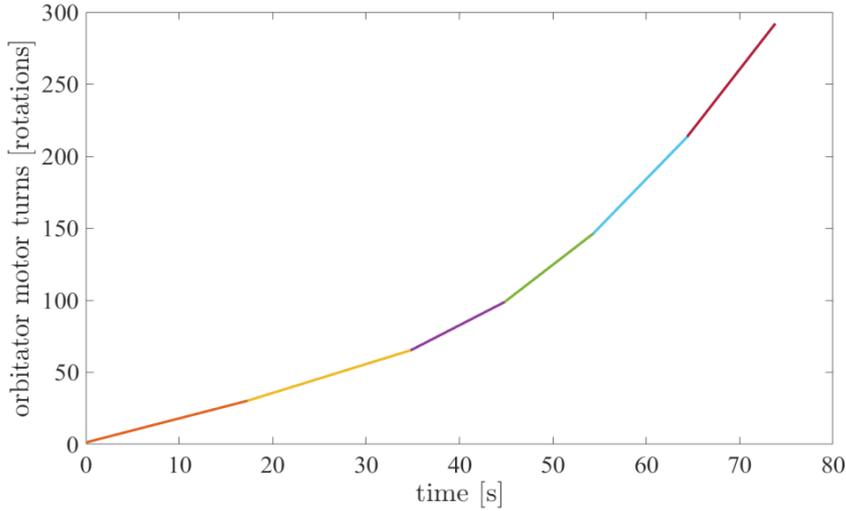
Velocity	Motor velocity	Linear Tape velocity	Note
Min	30	0.024	Small vel. fluctuations
Prevalent	80	0.064	Smooth and stable
Max	550	0.44	Smooth and stable



## TRANSITION BETWEEN TAPE MATERIALS

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- Peek and Aluminium joined together (with glue)
- Test conducted at a prevalence velocity of 80 rpm to test the change in tape thickness is from 50  $\mu\text{m}$  to 40  $\mu\text{m}$
- These tests proved that there are no issues related to the transition between the two materials;
- The drive pulleys can handle the transition without any problem



*Commanded rotational velocity compared to the actual velocity*

*Imposed angular velocity [rpm]*

*Measured angular velocity [rpm] (99,7% confidence level)*

1	100	100,4 ± 0,1
2	120	120,3 ± 0,1
3	200	199,9 ± 0,2
4	300	300,2 ± 0,2
5	400	400,2 ± 0,3
6	500	499,6 ± 0,1

## RAMP-UP

- The velocity ramp-up test is representative of the initial phase of deployment.
- The test was done up to a rotational velocity of the drive motor of 500 RPM that corresponds to a tape exit velocity of 0.4 m/s for an outer diameter of the coil of 110 mm.
- The test was carried out following a piece-wise velocity profile in order to observe the behaviour at different speeds.
- The rotational speed of the orbitator motor commanded during the test and measured by the motor encoder is shown in the table.



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# DEPLOYER FUNCTIONAL TESTS RESULTS

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# IPERDRONE.1

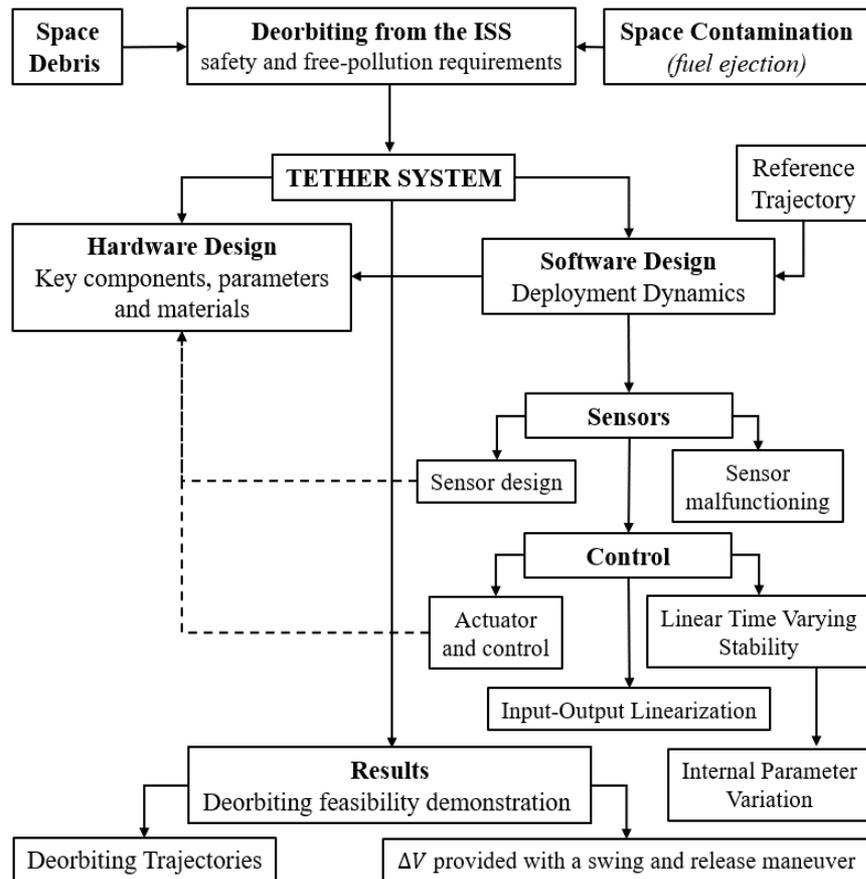
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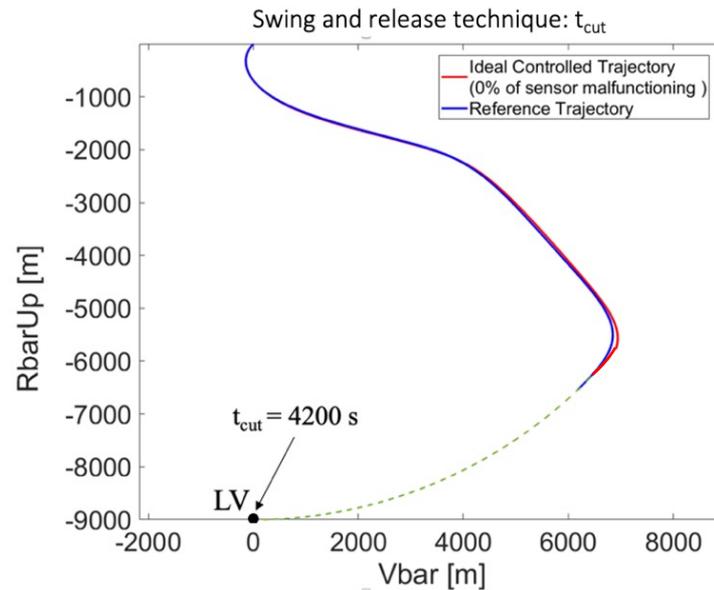
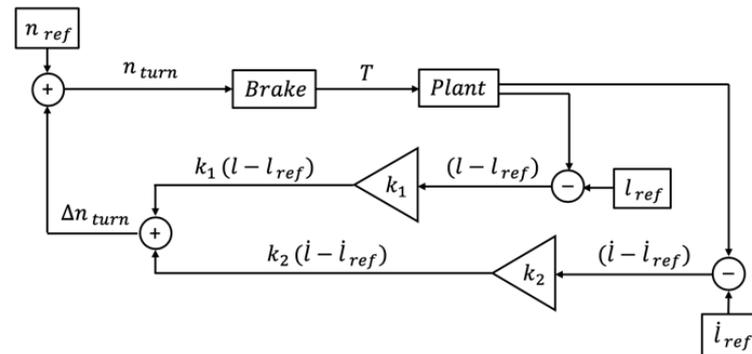
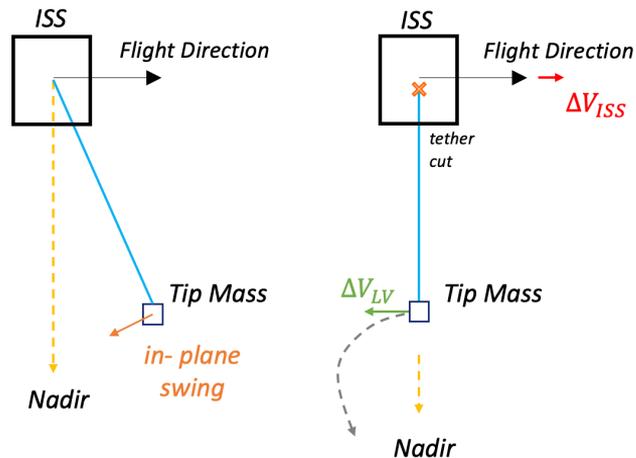
# BASELINE DESIGN

- The aim of IPERDRONE.1 mission is the development and the validation of key technologies able to provide a safe and controlled re-entry of a payload from the ISS.
- These technologies involve an adequate combination of propulsion systems:
  1. A de-orbit inert tether system, for the initial critical phase close to the ISS,
  2. A classic chemical propulsion system for the final re-entry.
- This deorbiting strategy give the possibility to operate with two different concepts, one passive (Tether System) and one active (Chemical Propulsion System).



# CONTROL LAW

- Based on the swing and release technique







# PUBLICATIONS

- [1] Brunello A., Valmorbida A., Lorenzini E., Cantoni S., De Stefano Fumo M., Fedele A., Gardi R., Votta R., (2020), *Deorbiting small satellites from the ISS using a tether system*, (2021), *CEAS Space Journal*, 13, 10.1007/s12567-020-00337-1.
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- [3] Brunello A., Valmorbida A., Lorenzini E., Cantoni S., De Stefano Fumo M., Fedele A., Gardi R., Votta R., (2020), *Tethered Satellite-Controlled Re-Entry Dynamics From the International Space Station*, (2021), *IEEE Journal on Miniaturization for Air and Space Systems*. PP. 1-1. 10.1109/JMASS.2020.3046182.
- [4] Valmorbida A., Olivieri L., Brunello A., Sarego G., Sánchez-Arriaga G., Lorenzini E., (2021) *Enabling Technologies Validation For Deorbiting Devices Using Electrodynamic Tethers*, (2021), *72nd International Astronautical Congress 2021, Conference Proceedings*.
- [5] Valmorbida A., Olivieri L., Sarego G., Brunello A., Vertuani D., Lorenzini E., (2021), *Experimental Validation of a Deployment Mechanism for Tape-tethered Satellites*, (2021), *IEEE International Workshop on Metrology for Aerospace, Proceedings of the virtual conference*.
- [6] Brunello A., Olivieri L., Sarego G., Valmorbida A., Lungavia E., Lorenzini E., (2021), *Space Tethers: Parameters Reconstruction and Tests*, (2021), *IEEE International Workshop on Metrology for Aerospace, Proceedings of the virtual conference*
- [7] Valmorbida A., Brunello A., Olivieri L., Sarego G., Lion L., Pertile M., Lorenzini, (2021), *Experimental Determination of Mechanical Characteristics of Tapes for Space Applications*, (2021), *Forum Internazionale delle Misure, Taromina, 15-19 September 2021, Conference Proceedings*.
- [8] Olivieri L., Brunello A., Sarego G., Valmorbida A., Lorenzini E.C., *An in-line damper for tethers-in-space oscillations dissipation*, (2021) *Acta Astronautica*, 189, pp. 559 – 566, DOI: 10.1016/j.actaastro.2021.09.012
- [9] Sarego G., Bellio E., Caon A., Valmorbida A., Olivieri L., Brunello A., Colombatti G., Lorenzini E.C., *Retrieval Strategies for Tethered Satellites*, (2021) *Proceedings of the International Astronautical Congress, IAC*.
- [10] Sarego G., Olivieri L., Brunello A., Colombatti G., Valmorbida A., Lorenzini E.C., Sánchez-Arriaga G., *Impact risk assessment of deorbiting strategies in low earth orbits*, (2021) *Accelerating Space Commerce, Exploration, and New Discovery conference, ASCEND 2021*, art. no. AIAA 2021-4243, DOI: 10.2514/6.2021-4243
- [11] Tarabini Castellani L., García González S., Ortega A., Madrid S., Lorenzini E.C., Olivieri L., Sarego G., Brunello A., Valmorbida A., Tajmar M., Drobny C., Wulfkuehler J.-P., Nerger R., Wätzig K., Shahsavani S., Sánchez-Arriaga G., *Deorbit kit demonstration mission*, (2022) *Journal of Space Safety Engineering*, DOI: 10.1016/j.jsse.2022.01.004.
- [12] A. Valmorbida, L. Olivieri, A. Brunello, G. Sarego, G. Sánchez-Arriaga and E. C. Lorenzini, *Validation of enabling technologies for deorbiting devices based on electrodynamic tethers*, (2021), *72nd IAC Dubai, Extended version for Acta astronautica*, On Review.
- [13] A. Valmorbida, A. Brunello, L. Olivieri, S. Fortuna, G. Sarego, M. Pertile, E.C. Lorenzini, *Measurement of mechanical characteristics of tape tethers for space applications*, (2022), *Accepted Paper for presentation at MetroAerospace2022*.
- [14] A. Brunello, S. Garcia -Gonzalez, A. Valmorbida, G. Sarego, L. Olivieri, S. Fortuna, E. C. Lorenzini, *Deployment Functional Tests Of An Electrodynamic Tape For Space Debris Mitigation*, (2022), *Accepted Paper for presentation at IAC2022*



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THANK YOU!

